Flow Control Regulator Range

Technical Polymer Version, BSPP and Metric

Recessed Adjustment

7010
7011
7012
Push-In
Page 4-10

External Adjustment

7060
7061
7062
Compact
Push-In
Page 4-11/12

7660
7662
7669
Miniature
Push-In
Page 4-13/14

Swivel Outlet

7040
7041
Compact
Push-In
Page 4-14

7640
7649
Miniature
Push-In
Page 4-15

In-Line

7770
7772
Push-In
Page 4-16

7776
Bulkhead
Push-In
Page 4-16

7771
Threaded
Page 4-16

7020
Straight
Push-In
Page 4-17

7000
Page 4-16

Plug-In

7030
7031
Compact
Push-In
Page 4-18

7630
7631
Miniature
Push-In
Page 4-18

Technical Polymer Version, BSPT

External Adjustment

7065
7066
7067
Compact
Push-In
Page 4-11/12

7665
7668
Miniature
Push-In
Page 4-13

Swivel Outlet and External Adjustment

7045
Compact
Push-In
Page 4-14

7645
Miniature
Push-In
Page 4-15

Brass, Nickel-Plated Brass and Aluminium Versions, BSPP and Metric

Recessed Adjustment

7130
Push-In
Page 4-19

7140
Threaded
Page 4-19

7160
Compression
Page 4-19

In-Line

7170
Bulkhead
Threaded
Page 4-21

External Adjustment

7762
Compression
Page 4-21

7100
7101
Compact
Push-In
Page 4-20

7680
Compact
Push-In
Page 4-20

7180
Miniature
Push-In
Page 4-20

7110
7111
Compact
Threaded
Page 4-20/21

7190
Miniature
Threaded
Page 4-21

Stainless Steel Versions

7810
7812
Threaded
Page 4-23

7820
7822
Threaded
Page 4-23

Flow Control Regulators

Parker Legris flow control regulators with polymer, nickel-plated brass or aluminium bodies, external or recessed adjustment screws, offer **precise adjustment, accuracy** and **compactness** providing the solution for all applications.

Product Advantages

Improved Productivity

- Higher maximum flow than standard regulators
- Full flow with minimum pressure drop (model 7060)
- Optimal control of the cylinder rod speed
- 100% leak-tested in production
- Date coding to guarantee quality and traceability
- Reduce compressed air and energy consumption

Accuracy & Performance

- Precise adjustment for accurate flow regulation from initial to maximum opening
- Constant cylinder rod displacement speed
- Long-term stability of flow
- Reduced weight (polymer version)
- Mechanical strength and corrosion resistance with nickel-plated brass version

Ergonomics & Large Range

- External adjustment screw: easy to adjust without tooling and lockable
- Recessed adjustment screw: more compact and protects the adjustment mechanism
- Uni-directional: exhaust or inlet
- Bi-directional: adjustment of air flow in both directions
- 360° positioning
- NPT version on request

Applications

Pneumatics
Robotics
Semi-Conductors
Railway
Textile
Automotive Process
Packaging

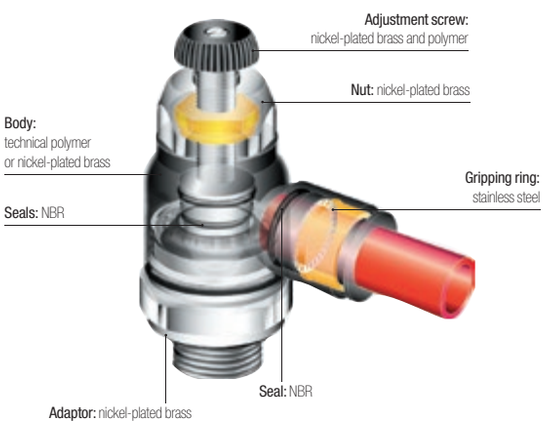
Technical Characteristics

Compatible Fluids	Compressed air Other fluids: contact us
Working Pressure	1 to 10 bar
Working Temperature	0°C to +70°C -25°C to +70°C (metal version)

Max. Tightening Torques (external adjustment screw)	Threads	M3 x0.5	M5 x0.8	G1/8	G1/4	G3/8	G1/2
	daN.m	0.06	0.16	0.8	1.2	3	3.5
Max. Tightening Torques (recessed adjustment screw)	Threads	–	M5 x0.8	G1/8	G1/4	G3/8	G1/2
	daN.m	–	0.1	0.4	0.5	0.6	0.7

Reliable performance is dependent upon the type of fluid conveyed and component materials being used.
Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).
You will find all the flow rate characteristic curves (to 6 bar) for flow control regulators at the end of the chapter.

Component Materials



Silicone-free

Regulations

EN 45545: Railway applications - Fire protection on railway (metal version)
DI: 2002/95/EC (RoHS)
RG: 1907/2006 (REACH)
DI: 97/23/EC (PED)

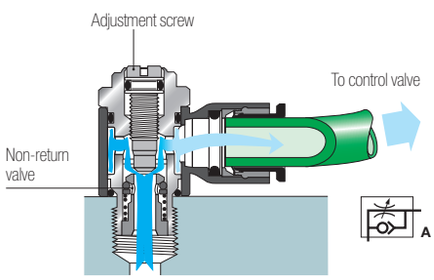
Flow Control Regulators

Operation

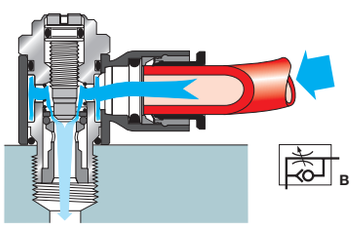
Parker Legris offers both uni-directional and bi-directional flow control regulators.
The uni-directional models control the flow of air in one direction through an adjustable restrictor, while allowing full flow in the opposite direction.
The bi-directional models control the flow of air in both directions.
A more precise and constant flow regulation is obtained when the regulator is fitted directly onto the cylinder.

Models with Recessed Adjustment

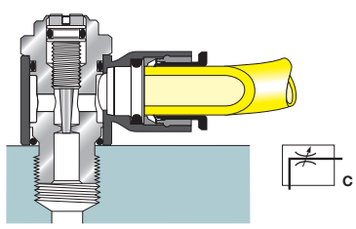
Uni-Directional (Exhaust Version)



Uni-Directional (Supply Version)

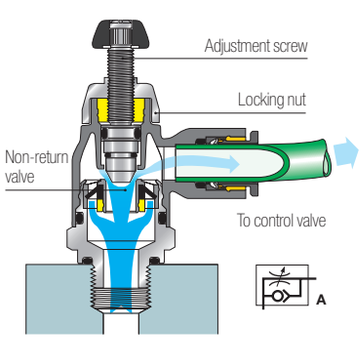


Bi-Directional Version

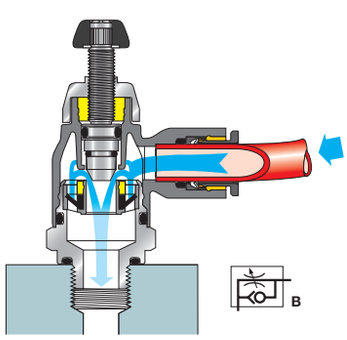


Models with External Adjustment

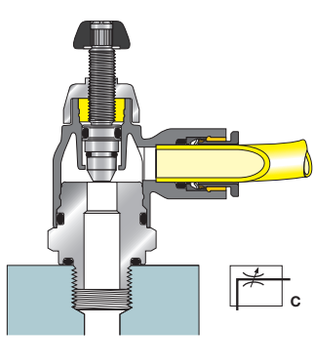
Uni-Directional (Exhaust Version)



Uni-Directional (Supply Version)

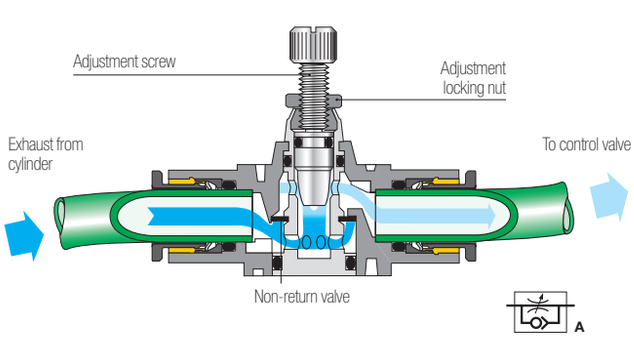


Bi-Directional Version

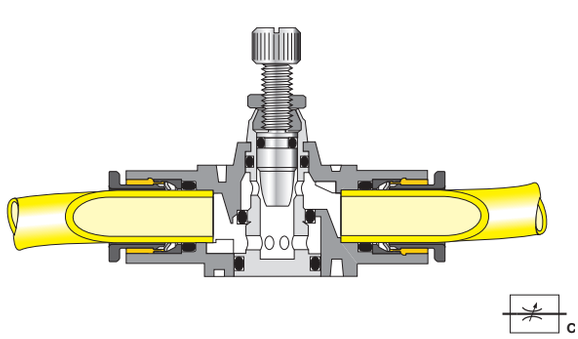


In-Line Models

Uni-Directional Version



Bi-Directional Version



For instant visual identification, each Parker Legris flow control regulator version is identified by the related pneumatic symbol and by a letter:

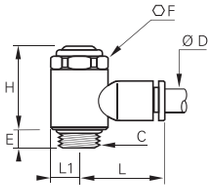
- uni-directional regulation on exhaust: letter A
- uni-directional regulation on supply: letter B
- bi-directional regulation: letter C

Regulators with Recessed Adjustment

7010 Flow Regulator with Recessed Adjustment Screw Exhaust, Male BSPP and Metric Thread

A

Technical polymer, nickel-plated brass, NBR

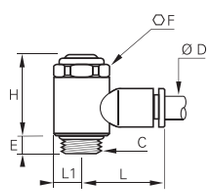


ØD	C		E	F	H	L	L1	Kg
4	M5x0.8	7010 04 19	4	8	17.5	17	5	0.006
	G1/8	7010 04 10	5	13	25	19	7	0.017
6	M5x0.8	7010 06 19	4	8	17.5	19	5	0.006
	G1/8	7010 06 10	5	13	25	21	7	0.018
	G1/4	7010 06 13	8	17	26.5	22	9.5	0.034
8	G1/8	7010 08 10	5	13	25	26	7	0.019
	G1/4	7010 08 13	8	17	26.5	27	9.5	0.035
	G3/8	7010 08 17	7.5	20	37.5	29	11	0.068
10	G1/4	7010 10 13	8	17	26.5	29	9.5	0.035
	G3/8	7010 10 17	7.5	20	37.5	31	11	0.067
	G1/2	7010 10 21	8	23	43	37	13.5	0.117
12	G3/8	7010 12 17	7.5	20	37.5	34.5	11	0.069
	G1/2	7010 12 21	8	23	43	37	13.5	0.108

7011 Flow Regulator with Recessed Adjustment Screw Supply, Male BSPP and Metric Thread

B

Technical polymer, nickel-plated brass, NBR

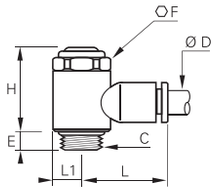


ØD	C		E	F	H	L	L1	Kg
4	M5x0.8	7011 04 19	4	8	17.5	17	5	0.006
	G1/8	7011 04 10	5	13	25	19	7	0.017
6	M5x0.8	7011 06 19	4	8	17.5	19	5	0.006
	G1/8	7011 06 10	5	13	25	21	7	0.018
	G1/4	7011 06 13	8	17	26.5	22	9.5	0.034
8	G1/8	7011 08 10	5	13	25	26	7	0.019
	G1/4	7011 08 13	8	17	26.5	27	9.5	0.034
	G3/8	7011 08 17	7.5	20	37.5	29	11	0.067
10	G1/4	7011 10 13	8	17	26.5	29	9.5	0.036
	G3/8	7011 10 17	7.5	20	37.5	31	11	0.068

7012 Bi-Directional Flow Regulator with Recessed Adjustment Screw Male BSPP and Metric Thread

C

Technical polymer, nickel-plated brass, NBR



ØD	C		E	F	H	L	L1	Kg
4	M5x0.8	7012 04 19	4	8	17.5	17	5	0.006
	G1/8	7012 04 10	5	13	25	19	7	0.018
6	M5x0.8	7012 06 19	4	8	17.5	19	5	0.006
	G1/8	7012 06 10	5	13	25	21	7	0.019
	G1/4	7012 06 13	8	17	26.5	22	9.5	0.035
8	G1/8	7012 08 10	5	13	25	26	7	0.019
	G1/4	7012 08 13	8	17	26.5	27	9.5	0.036
	G3/8	7012 08 17	7.5	20	37.5	29	11	0.071

Each pneumatic function fitting is identified by:

- the item type
- the tube outside diameter
- the thread or 2nd tube outside diameter

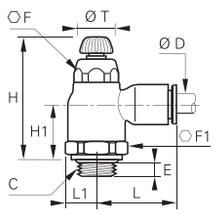
7010 06 10

Item type — Tube O.D. — Thread code

Compact Regulators with External Adjustment

7060 Compact Flow Regulator Exhaust, Male BSPP Thread

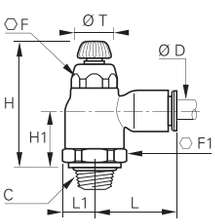
Technical polymer, nickel-plated brass, NBR



ØD	C		E	F	F1	H	H max	H1	L	L1	ØT	Kg
4	G1/8	7060 04 10	5	10	16	38	44	16	22	9	10	0.020
6	G1/8	7060 06 10	5	10	16	38	44	16	22	9	10	0.020
	G1/4	7060 06 13	5.5	10	16	36.5	42.5	15	22	9	10	0.020
8	G1/8	7060 08 10	4.5	14	19	41.5	48	18	28	10.5	14	0.032
	G1/4	7060 08 13	5.5	14	19	41.5	48	18.5	28	10.5	14	0.034
	G3/8	7060 08 17	5.5	14	19	41.5	48	17	28	11	14	0.034
10	G1/4	7060 10 13	5.5	17	23	45.5	53.5	20	31.5	12.5	17	0.053
	G3/8	7060 10 17	5.5	17	23	45.5	54	20	31.5	12.5	17	0.054
12	G3/8	7060 12 17	5.5	17	23	45.5	54	20	35	12.5	17	0.056
	G1/2	7060 12 21	7.5	17	24	45.5	54	20	35	13	17	0.058

7065 Compact Flow Regulator Exhaust, Male BSPT Thread

Technical polymer, nickel-plated brass, NBR

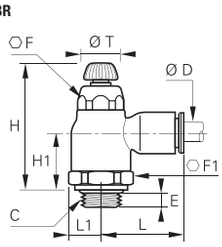


ØD	C		F	F1	H min	H max	H1	L	L1	ØT	Kg
6	R1/8	7065 06 10	10	16	36.5	42.5	15	22	8	10	0.021
8	R1/8	7065 08 10	14	19	40	45	16.5	28	10.5	14	0.034
	R1/4	7065 08 13	14	19	40	45	16.5	28	10.5	14	0.036
10	R1/4	7065 10 13	17	23	43.5	51.5	18	31.5	12.5	17	0.053
	R3/8	7065 10 17	17	23	43.5	51.5	18	31.5	12.5	17	0.055
	R1/2	7065 10 21	17	23	43.5	51.5	18	31.5	12.5	17	0.059
12	R1/4	7065 12 13	17	23	43.5	51.5	18	35	12.5	17	0.056
	R3/8	7065 12 17	17	23	43.5	51.5	18	35	12.5	17	0.059
	R1/2	7065 12 21	17	23	43.5	51.5	18	35	12.5	17	0.064

Pre-coated thread

7061 Compact Flow Regulator Supply, Male BSPP Thread

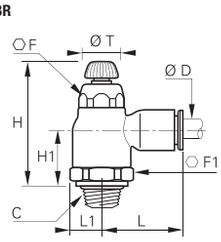
Technical polymer, nickel-plated brass, NBR



ØD	C		E	F	F1	H	H max	H1	L	L1	ØT	Kg
4	G1/8	7061 04 10	5	10	16	38	44	16	22	9	10	0.020
6	G1/8	7061 06 10	5	10	16	38	44	16	22	9	10	0.020
	G1/4	7061 06 13	5.5	10	16	36.5	42.5	15	22	9	10	0.021
8	G1/8	7061 08 10	4.5	14	19	41.5	48	18	28	10.5	14	0.033
	G1/4	7061 08 13	5.5	14	19	41.5	48	18.5	28	10.5	14	0.034
	G3/8	7061 08 17	5.5	14	23	41.5	48	17	28	11	14	0.033
10	G1/4	7061 10 13	5.5	17	23	45.5	53.5	20	31.5	12.5	17	0.053
	G3/8	7061 10 17	5.5	17	23	45.5	54	20	31.5	12.5	17	0.054
12	G1/2	7061 12 21	7.5	17	24	45.5	54	20	35	13	17	0.060

7066 Compact Flow Regulator Supply, Male BSPT Thread

Technical polymer, nickel-plated brass, NBR



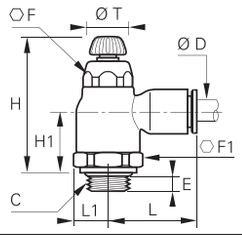
ØD	C		F	F1	H min	H max	H1	L	L1	ØT	Kg
10	R1/4	7066 10 13	17	23	43.5	51.5	18	31.5	12.5	17	0.020
	R3/8	7066 10 17	17	23	43.5	51.5	18	31.5	12.5	17	0.020
	R1/2	7066 10 21	17	23	43.5	51.5	18	31.5	12.5	17	0.059
12	R1/4	7066 12 13	17	23	43.5	51.5	18	35	12.5	17	0.056
	R3/8	7066 12 17	17	23	43.5	51.5	18	35	12.5	17	0.059
	R1/2	7066 12 21	17	23	43.5	51.5	18	35	12.5	17	0.064

Pre-coated thread

Compact Regulators with External Adjustment

7062 Bi-Directional Compact Flow Regulator, Male BSPP Thread

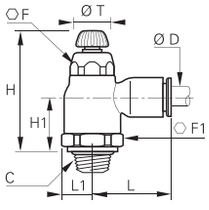
Technical polymer, nickel-plated brass, NBR



ØD	C		E	F	F1	H	H max	H1	L	L1	ØT	Kg
4	G1/8	7062 04 10	5	10	16	38	44	16	22	9	10	0.025
6	G1/8	7062 06 10	5	10	16	38	44	16	22	9	10	0.025
	G1/4	7062 06 13	5.5	10	16	36.5	42.5	15	22	9	10	0.025
8	G1/8	7062 08 10	4.5	14	19	41.5	48	18	28	10.5	14	0.043
	G1/4	7062 08 13	5.5	14	19	41.5	48	18.5	28	10.5	14	0.046
	G3/8	7062 08 17	5.5	14	19	41.5	48	17	28	11	14	0.042

7067 Bi-Directional Compact Flow Regulator, Male BSPT Thread

Technical polymer, nickel-plated brass, NBR



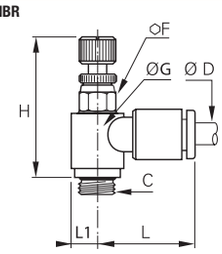
ØD	C		F	F1	H min	H max	H1	L	L1	ØT	Kg
4	R1/8	7067 04 10	10	16	36.5	42.5	14.7	22	9	10	0.025
6	R1/8	7067 06 10	10	16	36.5	42.5	14.7	22	9	10	0.010
	R1/4	7067 06 13	10	16	36.5	42.5	14.7	22	9	10	0.014
8	R1/8	7067 08 10	14	19	40	45	16.5	28	10.5	14	0.034
	R1/4	7067 08 13	14	19	40	45	16.5	28	10.5	14	0.036
	R3/8	7067 08 17	14	19	40	45	16.5	28	11	14	0.042

Pre-coated thread

Miniature Regulators with External Adjustment

7660 Miniature Flow Regulator Exhaust, Male BSPP and Metric Thread

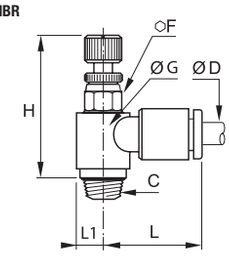
Technical polymer, nickel-plated brass, NBR



ØD	C		F	G	H min	H max	L	L1	Kg
3	M3x0.5	7660 03 09	6	9	23.5	26	17	4.5	0.007
	M5x0.8	7660 03 19	6	9	23.5	26	17	4.5	0.006
4	M3x0.5	7660 04 09	6	9	23.5	26	16.5	4.5	0.007
	M5x0.8	7660 04 19	6	9	23.5	26	17	4.5	0.006
	G1/8	7660 04 10	7	11.5	27	29.5	18	6	0.012
6	M5x0.8	7660 06 19	6	9	23.5	26	18	4.5	0.006
	G1/8	7660 06 10	7	11.5	27	29.5	18.5	6	0.012
	G1/4	7660 06 13	8	12	30	32.5	19	6	0.019
8	G1/8	7660 08 10	13	14	26.5	31	26	7	0.021
	G1/4	7660 08 13	16	19	29	34	27.5	9.5	0.033
	G3/8	7660 08 17	20	23	36	42	29	11.5	0.061

7665 Miniature Flow Regulator Exhaust, Male BSPT Thread

Technical polymer, nickel-plated brass, NBR

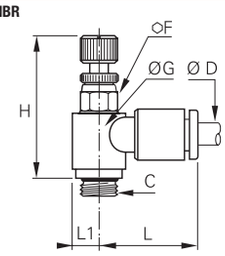


ØD	C		F	G	H min	H max	L	L1	Kg
4	R1/8	7665 04 10	7	11.5	25	27.5	18	6	0.012
6	R1/8	7665 06 10	7	11.5	25	27.5	18.5	6	0.012
	R1/4	7665 06 13	8	13.5	27.5	30	19	7	0.019
	R3/8	7665 06 17	17	13.5	31.5	34	19	7	0.025
8	R1/8	7665 08 10	13	14	24	28.5	26	7	0.021
	R1/4	7665 08 13	16	19	25	29	27.5	9.5	0.033
	R3/8	7665 08 17	20	23	30	36	29	11.5	0.061

Pre-coated thread

7669 Miniature Flow Regulator Supply, Male BSPP and Metric Thread

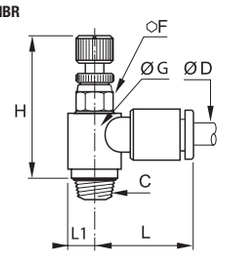
Technical polymer, nickel-plated brass, NBR



ØD	C		F	G	H min	H max	L	L1	Kg
3	M3x0.5	7669 03 09	6	9	23.5	26	17	4.5	0.008
	M5x0.8	7669 03 19	6	9	23.5	26	17	4.5	0.007
4	M5x0.8	7669 04 19	6	9	23.5	26	17	4.5	0.006
	G1/8	7669 04 10	7	11.5	27	29.5	18	6	0.012
6	M5x0.8	7669 06 19	6	9	23.5	26	18	4.5	0.007
	G1/8	7669 06 10	7	11.5	27	29.5	18.5	6	0.013
	G1/4	7669 06 13	8	12	30	32.5	19	6	0.019
8	G1/8	7669 08 10	13	14	26.5	31	26	7	0.021
	G1/4	7669 08 13	16	19	29	34	27.5	9.5	0.033
	G3/8	7669 08 17	20	23	36	42	29	11.5	0.063

7668 Miniature Flow Regulator Supply, Male BSPT Thread

Technical polymer, nickel-plated brass, NBR



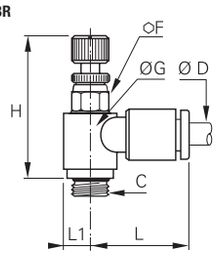
ØD	C		F	G	H min	H max	L	L1	Kg
4	R1/8	7668 04 10	7	11.5	25	27.5	18	6	0.011
6	R1/8	7668 06 10	7	11.5	25	27.5	18.5	6	0.012
	R1/4	7668 06 13	8	13.5	27.5	30	19	7	0.019
8	R1/8	7668 08 10	13	14	24	28.5	26	7	0.020
	R1/4	7668 08 13	16	19	25	29	27.5	9.5	0.032
	R3/8	7668 08 17	20	23	30	36	29	11.5	0.061

Pre-coated thread

Regulators with External Adjustment

7662 Bi-Directional Miniature Flow Regulator, Male BSPP and Metric Thread

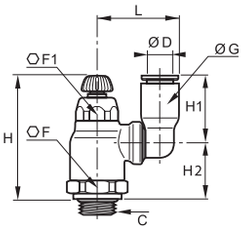
Technical polymer, nickel-plated brass, NBR



ØD	C		F	G	H min	H max	L	L1	Kg
4	M5x0.8	7662 04 19	6	9	23.5	26	17	4.5	0.007
	G1/8	7662 04 10	7	11.5	27	29.5	18	6	0.013
6	M5x0.8	7662 06 19	6	9	23.5	26	18	4.5	0.010
	G1/8	7662 06 10	7	11.5	27	29.5	18.5	6	0.013
	G1/4	7662 06 13	8	12	30	32.5	19	6	0.019

7040 Compact Flow Regulator Swivel Outlet Exhaust, Male BSPP Thread

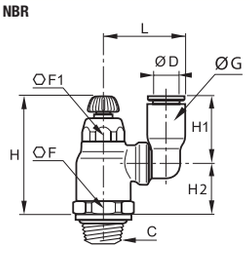
Technical polymer, nickel-plated brass, NBR



ØD	C		F	F1	G	H min	H max	H1	H2	L	Kg
6	G1/8	7040 06 10	16	10	10.5	38	44	16	18	23.5	0.024
	G1/4	7040 06 13	16	10	10.5	36.5	42.5	16	16.5	23.5	0.025
8	G1/8	7040 08 10	19	14	13.5	41.5	48	23	19	28	0.037
	G1/4	7040 08 13	19	14	13.5	41.5	48	23	19.5	28	0.039
	G3/8	7040 08 17	19	14	13.5	41.5	48	23	17.5	28	0.020
10	G1/4	7040 10 13	23	17	16	45.5	53.5	26.5	21	35	0.051
	G3/8	7040 10 17	23	17	16	45.5	54	26.5	21.5	35	0.063
12	G3/8	7040 12 17	23	17	19	45.5	54	30.5	21.5	38	0.066
	G1/2	7040 12 21	24	17	19	45.5	54	30.5	21	38	0.071

7045 Compact Flow Regulator Swivel Outlet Exhaust, Male BSPT Thread

Technical polymer, nickel-plated brass, NBR

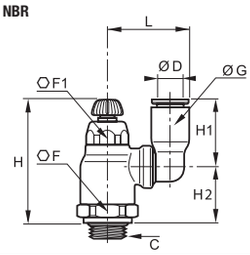


ØD	C		F	F1	G	H min	H max	H1	H2	L	Kg
6	R1/4	7045 06 13	16	10	10.5	36.5	42.5	16	16.5	23.5	0.030
8	R1/8	7045 08 10	19	14	13.5	40	46	23	17	28	0.014
	R1/4	7045 08 13	19	14	13.5	40	46	23	17	28	0.043
	R3/8	7045 08 17	19	14	13.5	40	46	23	17	28	0.044
10	R1/4	7045 10 13	23	17	16	43.5	51.5	26.5	19	35	0.062
	R3/8	7045 10 17	23	17	16	43.5	51.5	26.5	19	35	0.065
12	R3/8	7045 12 17	23	17	19	43.5	51.5	31	19	38	0.065
	R1/2	7045 12 21	23	17	19	43.5	51.5	31	19	38	0.070

Pre-coated thread

7041 Compact Flow Regulator Swivel Outlet Supply, Male BSPP Thread

Technical polymer, nickel-plated brass, NBR

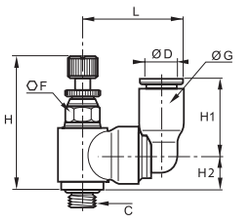


ØD	C		F	F1	G	H min	H max	H1	H2	L	Kg
6	G1/4	7041 06 13	16	10	10.5	36.5	42.5	16	16.5	23.5	0.024
8	G1/8	7041 08 10	19	14	13.5	41.5	48	23	19	28	0.037
	G1/4	7041 08 13	19	14	13.5	41.5	48	23	19.5	28	0.039

Miniature Regulators with Swivel Outlet and External Adjustment

7640 Miniature Swivel Outlet Flow Regulator Exhaust, Male BSPP and Metric Thread

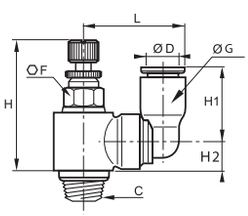
Technical polymer, nickel-plated brass, NBR



ØD	C		F	G	H min	H max	H1	H2	L	Kg
4	M5x0.8	7640 04 19	6	8.5	23.5	26	14	6.5	19.5	0.011
	G1/8	7640 04 10	7	8.5	27	29.5	14	8	19.5	0.015
6	M5x0.8	7640 06 19	6	10.5	23.5	26	16	6.5	21	0.001
	G1/8	7640 06 10	7	10.5	27	29.5	16	8	20.5	0.015

7645 Miniature Swivel Outlet Flow Regulator Exhaust, Male BSPT Thread

Technical polymer, nickel-plated brass, NBR

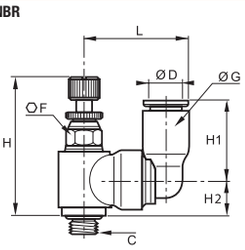


ØD	C		F	G	G1	H min	H max	H1	H2	J	L	Kg
4	R1/8	7645 04 10	7	11.5	8.5	25	27.5	14	6	11.5	19.5	0.014
6	R1/8	7645 06 10	7	11.5	10.5	25	27.5	16	6	11.5	21.5	0.012

Pre-coated thread

7649 Miniature Swivel Outlet Flow Regulator Supply, Male BSPP and Metric Thread

Technical polymer, nickel-plated brass, NBR



ØD	C		F	G	H min	H max	H1	H2	L	Kg
4	M5x0.8	7649 04 19	6	8.5	23.5	26	14	6.5	19	0.015
	G1/8	7649 04 10	7	8.5	27	29.5	14	8.5	19.5	0.014
6	M5x0.8	7649 06 19	6	10.5	23.5	26	16	6.5	21	0.008
	G1/8	7649 06 10	7	10.5	27	29.5	16	8.5	21.5	0.015

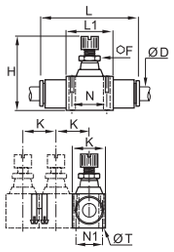
Associated Products

All our flow control regulators are compatible with the range of polyamide and polyurethane tubing shown in Chapter 3.

In-Line Regulators with External Adjustment

7770 In-Line One-Way Flow Regulator

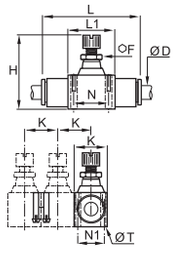
Technical polymer, nickel-plated brass, NBR



ØD		F	H min	H max	K	L	L1	N	N1	ØT	Kg
4	7770 04 00	5	29.5	33.5	12	36	15	11	8	2.2	0.010
6	7770 06 00	8	40.5	44.5	17	51	23	17	11	3.2	0.027
8	7770 08 00	11	46.5	52.5	18.5	58	26	20	12.5	3.2	0.048
10	7770 10 00	14	53	61	24	73	33	26	16	4.2	0.097
12	7770 12 00	14	59	67.5	28	85	35	27.5	20	4.2	0.132

7772 Bi-Directional In-Line Flow Regulator

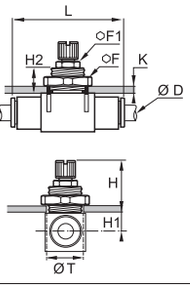
Technical polymer, nickel-plated brass, NBR



ØD		F	H min	H max	K	L	L1	N	N1	ØT	Kg
4	7772 04 00	5	29.5	33.5	12	36	15	11	8	2.2	0.011
6	7772 06 00	8	40	44.5	17	51	23	17	11	3.2	0.032
8	7772 08 00	11	46.5	52.5	18.5	58	26	20	12.5	3.2	0.054

7776 Panel-Mountable In-Line One-Way Flow Regulator

Technical polymer, nickel-plated brass, NBR

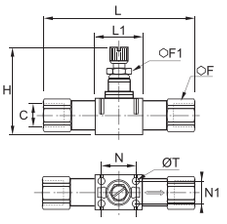


ØD		F	F1	H	H max	H1	H2	K	L	ØT	Kg
4	7776 04 00*	14	-	21.5	25.5	6.5	11	6	36	10.5	0.017
6	7776 06 00*	19	-	27.5	32.5	7.5	13.5	7	51	16.5	0.042
8	7776 08 00	24	11	28.5	34.5	9	13.5	7	58	18.5	0.069
10	7776 10 00	30	14	29.5	38.5	11.5	13.5	7	73	24.5	0.136
12	7776 12 00	32	14	32	42	12.5	15.5	8	85	27.5	0.185

*Ultrafine adjustment

7771 In-Line One-Way Flow Regulator, Female BSPP Thread

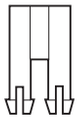
Technical polymer, nickel-plated brass, NBR



C		F	F1	H min	H max	L	L1	N	N1	ØT	Kg
G1/8	7771 10 10	13	8	39.5	44.5	68.5	23	17	11	3.2	0.043
G1/4	7771 13 13	16	11	44	50	83	26	20	12.5	3.2	0.103
G3/8	7771 17 17	19	14	52	61	97	33	26	16	4.2	0.160
G1/2	7771 21 21	24	14	57.5	67.5	121	35	27.5	20	4.2	0.260

7000 Joining Clips

Technical polymer

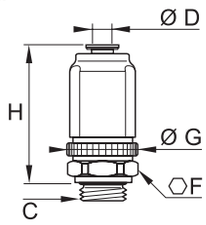


ØD		Kg
4	7000 00 05	0.005
6	7000 00 05	0.005
8	7000 00 05	0.005
10	7000 00 06	0.009
12	7000 00 06	0.009

In-Line Regulators with External Adjustment

7020 Straight Flow Regulator Exhaust, Male BSPP Thread

Technical polymer, nickel-plated brass, NBR

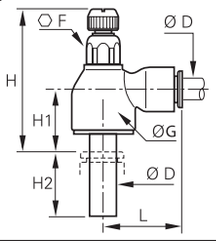


ØD	C		F	G	H min	H max	Kg
4	G1/8	7020 04 10	18	21.5	38.5	44	0.062
6	G1/8	7020 06 10	18	21.5	38.5	44	0.058
	G1/4	7020 06 13	18	21.5	38.5	44	0.060
8	G1/8	7020 08 10	24	27	46.5	52.5	0.110
	G1/4	7020 08 13	24	27	46.5	52.5	0.112

Plug-In Regulators with External Adjustment

7030 Compact Plug-In Flow Regulator, Exhaust

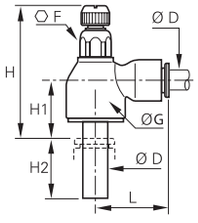
Technical polymer, nickel-plated brass, NBR



ØD		F	G	H min	H max	H1	H2	L	Kg
6	7030 06 00	10	16	35	41	14	17	22	0.013
8	7030 08 00	14	19	39.5	46.5	16	21.5	28	0.022
10	7030 10 00	17	23	43.5	51.5	17.5	24.5	31.5	0.030
12	7030 12 00	17	23	43	51	17	27	35	0.044

7031 Compact Plug-In Flow Regulator, Supply

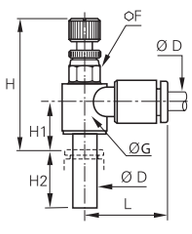
Technical polymer, nickel-plated brass, NBR



ØD		F	G	H min	H max	H1	H2	L	Kg
6	7031 06 00	10	16	35	41	14	17	22	0.013
8	7031 08 00	14	19	39.5	46.5	16	21.5	28	0.035
10	7031 10 00	17	23	43.5	51.5	17.5	24.5	31.5	0.010
12	7031 12 00	17	23	43	51	17	27	35	0.044

7630 Miniature Plug-In Flow Regulator, Exhaust

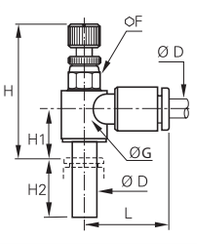
Technical polymer, nickel-plated brass, NBR



ØD		F	G	H min	H max	H1	H2	L	Kg
4	7630 04 00	6	9	25.5	28	9.5	15.5	17	0.007
6	7630 06 00	7	11.5	27.5	29	10.5	17	18.5	0.012

7631 Miniature Plug-In Flow Regulator, Supply

Technical polymer, nickel-plated brass, NBR

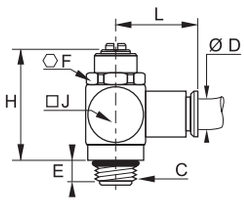


ØD		F	G	H min	H max	H1	H2	L	Kg
4	7631 04 00	6	9	25.5	28	9.5	15.5	17	0.007
6	7631 06 00	7	11.5	27.5	29	10.5	17	18.5	0.011

Metal Regulators with Recessed Adjustment

7130 Flow Regulator, Exhaust, Male BSPP and Metric Thread

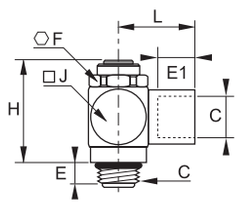
Nickel-plated brass, NBR



ØD	C		E	F	H	J	L	Kg
4	M5x0.8	7130 04 19	4	8	17	9	19	0.010
	G1/8	7130 04 10	5	13	34	15	20	0.036
6	M5x0.8	7130 06 19	4	8	17	9	24	0.013
	G1/8	7130 06 10	5	13	34	15	22	0.038
	G1/4	7130 06 13	8	17	39	18	24	0.062
8	G1/8	7130 08 10	5	13	34	15	25	0.042
	G1/4	7130 08 13	8	17	39	18	28	0.066
	G3/8	7130 08 17	7	20	47	21.5	29	0.109
10	G1/4	7130 10 13	8	17	39	18	30	0.075
	G3/8	7130 10 17	7	20	47	21.5	32	0.120
	G1/2	7130 10 21	8	23	61	28	34	0.227
12	G3/8	7130 12 17	7	20	47	22	36	0.064
	G1/2	7130 12 21	8	23	61	28	38	0.306

7140 Flow Regulator Exhaust, Male/Female BSPP and Metric Thread

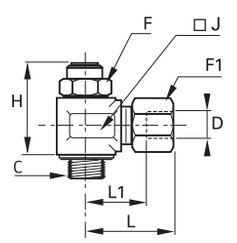
Nickel-plated brass, NBR



C		E	E1	F	H	J	L	Kg
M5x0.8	7140 19 19	4	4	8	21	9	11	0.009
G1/8	7140 10 10	5	8	13	32	15	17	0.039
G1/4	7140 13 13	8	12	17	39	18	24	0.073
G3/8	7140 17 17	7	12	20	47	21.5	27	0.125
G1/2	7140 21 21	8	15	23	61	28	31	0.238

7160 Flow Regulator with Brass Compression Fitting, Exhaust, Male BSPP Thread

Nickel-plated brass, NBR

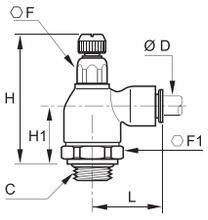


ØD	C		F	F1	H	J	L	L1	Kg
4	G1/8	7160 04 10	13	10	26	17	25.5	14.5	0.049
6	G1/8	7160 06 10	13	13	26	17	25.5	14.5	0.054
	G1/4	7160 06 13	17	13	31.5	22	28.5	17.5	0.101
8	G1/8	7160 08 10	13	14	26	17	29.5	15.5	0.055
	G1/4	7160 08 13	17	14	31.5	22	31	17	0.101
10	G1/4	7160 10 13	17	19	31.5	22	35	19	0.118
	G3/8	7160 10 17	20	19	44.5	22	37.5	19	0.189
	G1/2	7160 10 21	23	19	50	27	37.5	19	0.204
12	G3/8	7160 12 17	20	22	44.5	22	38	21.5	0.200
	G1/2	7160 12 21	23	22	50	27	38	21.5	0.213

Metal Regulators with External Adjustment

7100 Compact Flow Regulator, Exhaust, Male BSPP Thread

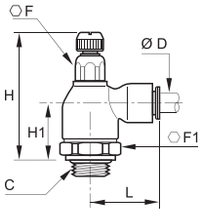
Nickel-plated brass, NBR



ØD	C		F	F1	H min	H max	H1	L	Kg
4	G1/8	7100 04 10	10	19	47	53	23	21	0.080
6	G1/8	7100 06 10	10	19	47	53	23	24.5	0.082
	G1/4	7100 06 13	10	19	47.5	53	23.5	24.5	0.085
8	G1/8	7100 08 10	14	19	50	55	24.5	29	0.097
	G1/4	7100 08 13	14	19	50	56	25	29	0.100
	G3/8	7100 08 17	17	25	56	62	27	30.5	0.154
10	G1/4	7100 10 13	14	19	50	56	25	35	0.106
	G3/8	7100 10 17	17	25	56	62	27	35	0.157
12	G3/8	7100 12 17	17	25	56	62	27	38	0.198
	G1/2	7100 12 21	17	25	55	62	27	38	0.207
14	G1/2	7100 14 21	17	25	55	62	27	41	0.205

7101 Compact Flow Regulator, Supply, Male BSPP Thread

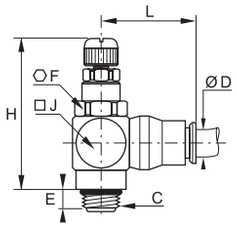
Nickel-plated brass, NBR



ØD	C		F	F1	H min	H max	H1	L	Kg
4	G1/8	7101 04 10	10	19	47	53	23	21	0.096
6	G1/8	7101 06 10	10	19	47	53	23	24.5	0.081
	G1/4	7101 06 13	10	19	47.5	53	23.5	24.5	0.084
8	G1/8	7101 08 10	14	19	50	55	24.5	29	0.097
	G1/4	7101 08 13	14	19	50	56	25	29	0.100
	G3/8	7101 08 17	17	25	56	62	27	30.5	0.155

7680 Compact Flow Regulator, Male BSPP Thread

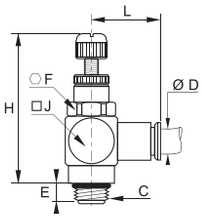
Nickel-plated brass, NBR



ØD	C		E	F	H min	H max	J	L	Kg
6	G1/8	7680 06 10	5	13	39	44	7.5	24.5	0.045
8	G1/8	7680 08 10	5	13	39	44	7.5	24.5	0.047
	G1/4	7680 08 13	8	17	41	47	9	27	0.076
10	G3/8	7680 10 17	7	20	50	60	11	34	0.133
12	G1/2	7680 12 21	8	23	65	77	14	36.5	0.165

7180 Miniature Flow Regulator Exhaust, Male BSPP and Metric Thread

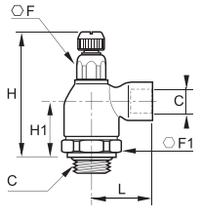
Nickel-plated brass, NBR



ØD	C		E	F	H min	H max	J	L	Kg
4	M5x0.8	7180 04 19	4	8	24	29	10	19	0.012
	G1/8	7180 04 10	5	13	39	44	15	20	0.041
6	M5x0.8	7180 06 19	4	8	24	29	10	24	0.015
	G1/8	7180 06 10	5	13	39	44	15	22	0.043
8	G1/8	7180 08 10	5	13	39	44	15	26	0.049

7110 Compact Flow Regulator Exhaust, Male/Female BSPP Thread

Nickel-plated brass, NBR

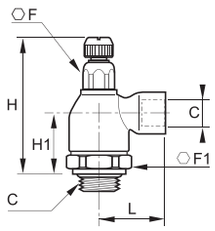


C		F	F1	H min	H max	H1	L	Kg
G1/8	7110 10 10	10	19	47	52.5	23	22.5	0.080
G1/4	7110 13 13	14	19	50.5	55.5	25	32	0.107
G3/8	7110 17 17	17	25	56	62	27	34.5	0.212
G1/2	7110 21 21	17	25	55	62	27	37.5	0.191

Metal Regulators with External Adjustment

7111 Compact Flow Regulator Supply, Male/Female BSPP Thread

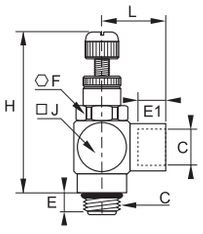
Nickel-plated brass, NBR



C		F	F1	H min	H max	H1	L	Kg
G1/8	7111 10 10	10	19	47	52.5	23	22.5	0.079
G1/4	7111 13 13	14	19	50.5	55.5	25	32	0.108

7190 Miniature Flow Regulator Exhaust, Male/Female BSPP and Metric Thread

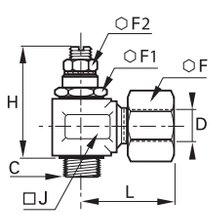
Nickel-plated brass, NBR



C		E	E1	F	H min	H max	J	L	Kg
M5x0.8	7190 19 19	4	4	8	24	29	10	11	0.012
G1/8	7190 10 10	5	8	13	39	44	15	17	0.044

7762 Flow Regulator Exhaust, with Brass Compression Fitting, Male BSPP Thread

Brass, NBR, zinc-plated steel with NBR seal, nickel-plated brass

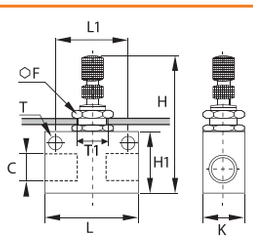


ØD	C		F	F1	F2	H min	H max	J	L	Kg
8	G1/8	7762 08 10*	14	14	7	35.5	38.5	17	28.5	0.056
10	G1/4	7762 10 13	19	17	10	44	49	22	36.5	0.125
14	G3/8	7762 14 17	24	22	13	58	65	27	37.5	0.220
18	G1/2	7762 18 21	30	27	19	62.5	68.5	34	44	0.403

*with adjustment knurl

7170 Panel-Mountable In-Line Flow Regulator, Female BSPP and Metric Thread

Treated aluminium, NBR, brass



C		F	H min	H max	H1	K	L	L1	ØT	ØT1	Kg
M5x0.8	7170 19 19	12	38	42	15	12	25	18	4.5	10.5	0.022
G1/8	7170 10 10	15	49	56	22	18	35	24.7	4.5	12.5	0.056
G1/4	7170 13 13	15	57	64	30	20	46	35	6.5	12.5	0.085
G3/8	7170 17 17	22	62	73	30	25	50	35	6.5	18.5	0.153
G1/2	7170 21 21	22	72	83	40	25	60	44	6.5	18.5	0.196

Stainless Steel Flow Control Regulators

Stainless steel flow control regulators are used to **regulate the speed of a cylinder rod** as well as gas flow in environments with high mechanical or chemical constraints.

Product Advantages

Robust
- Suitable for corrosive environments
- Excellent mechanical and chemical resistance
- 100% leak-tested in production
- No contamination of conveyed fluids

Optimised Design
- Smooth external surfaces to facilitate cleaning
- Fully compatible with food environments
- Accurate and easy adjustment

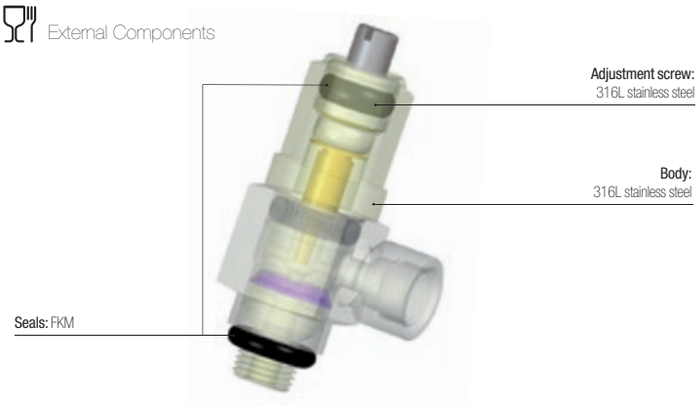
Applications
- Food Process
- Robotics
- Textile
- Semi-Conductors
- Packaging
- Pneumatics
- Automotive Process

Technical Characteristics

Compatible Fluids	Compressed air **7822**: all compatible fluids depending on whether FKM or PTFE seals are used
Working Pressure	**7810-7812:** 1 to 10 bar **7820:** 1 to 16 bar **7822:** 1 to 40 bar
Working Temperature	**7810 – 7812:** 0°C to +70°C **7820 – 7822:** -15° to +120°C

Component Materials

External Components

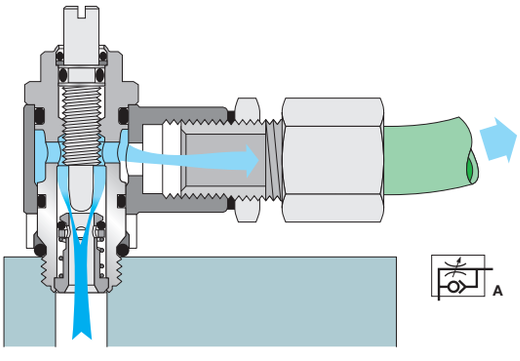


Regulations

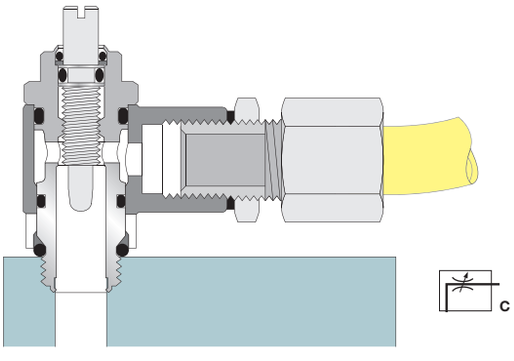
DI: 2002/95/EC (RoHS)
RG: 1907/2006 (REACH)
DI: 97/23/EC (PED)
RG: External Components: 21CFR (FDA)
RG: External Components: 1935/2004/EC

Operation

Exhaust Model with External Adjustment



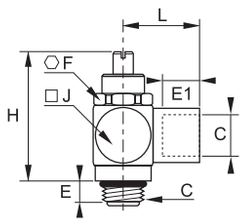
Bi-Directional Model with External Adjustment



Stainless Steel Flow Control Regulators

7810 Flow Regulator Exhaust, Male/Female BSPP and Metric Thread

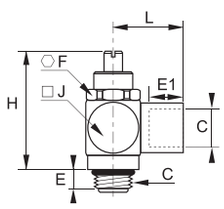
Stainless steel 316L, FKM



C		E	E1	F	H min	H max	J	L	Kg
M5x0.8	7810 19 19	4	4	8	22	26	9	11	0.011
G1/8	7810 10 10	6	8	13	32	38	15	17	0.040
G1/4	7810 13 13	9	12	17	35	40	18	24	0.072
G3/8	7810 17 17	8	12	20	43	53	22	27	0.126
G1/2	7810 21 21	9	15	23	60	71	28	31	0.261

7812 Bi-Directional Flow Regulator, Male/Female BSPP and Metric Thread

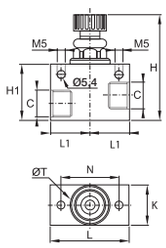
Stainless steel 316L, FKM



C		E	E1	F	H min	H max	J	L	Kg
M5x0.8	7812 19 19	4	4	8	22	26	9	11	0.011
G1/8	7812 10 10	6	8	13	32	38	15	17	0.040
G1/4	7812 13 13	9	12	17	35	40	18	24	0.074
G3/8	7812 17 17	8	12	20	43	53	22	24	0.125
G1/2	7812 21 21	9	15	23	60	71	28	31	0.261

7820 In-Line One-Way Flow Regulator, Female BSPP Thread

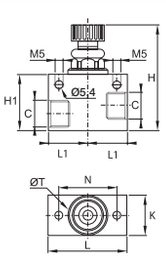
Stainless steel 316L, FKM



C	DN		H min	H max	H1	K	L	L1	N	ØT	Kg
G1/8	7	7820 00 10	47	52.5	30	20	40	20	30	20	0.175
G1/4	7	7820 00 13	47	52.5	30	20	40	20	30	20	0.164
G3/8	9	7820 00 17	56	65	35	25	50	25	36	25	0.286
G1/2	12	7820 00 21	76	87	40	30	60	30	42	30	0.262

7822 Bi-Directional In-Line Flow Regulator, Female BSPP Thread

Stainless steel 316L, FKM



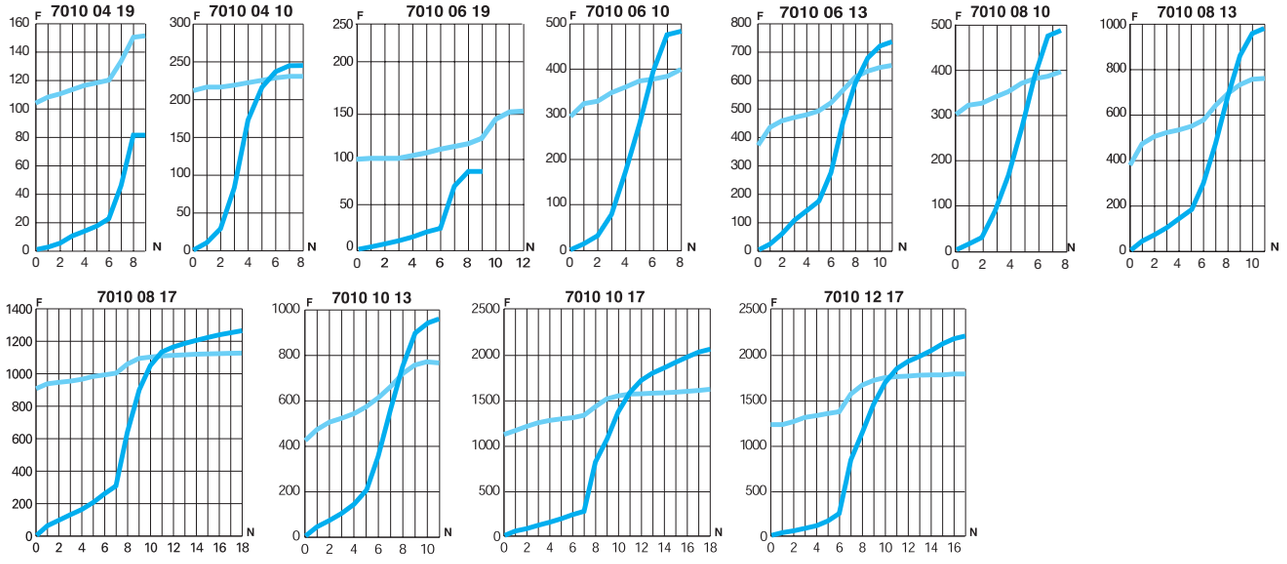
C	DN		H min	H max	H1	K	L	L1	N	ØT	Kg
G1/8	7	7822 00 10	48	52.5	30	20	40	20	30	20	0.176
G1/4	7	7822 00 13	48	52.5	30	20	40	20	30	20	0.165
G3/8	9	7822 00 17	58	65	35	25	50	25	36	20	0.289
G1/2	12	7822 00 21	76	87	40	30	60	30	42	30	0.265

You will also find our range of stainless steel push-in fittings, compression fittings, valves and accessories in this catalogue.

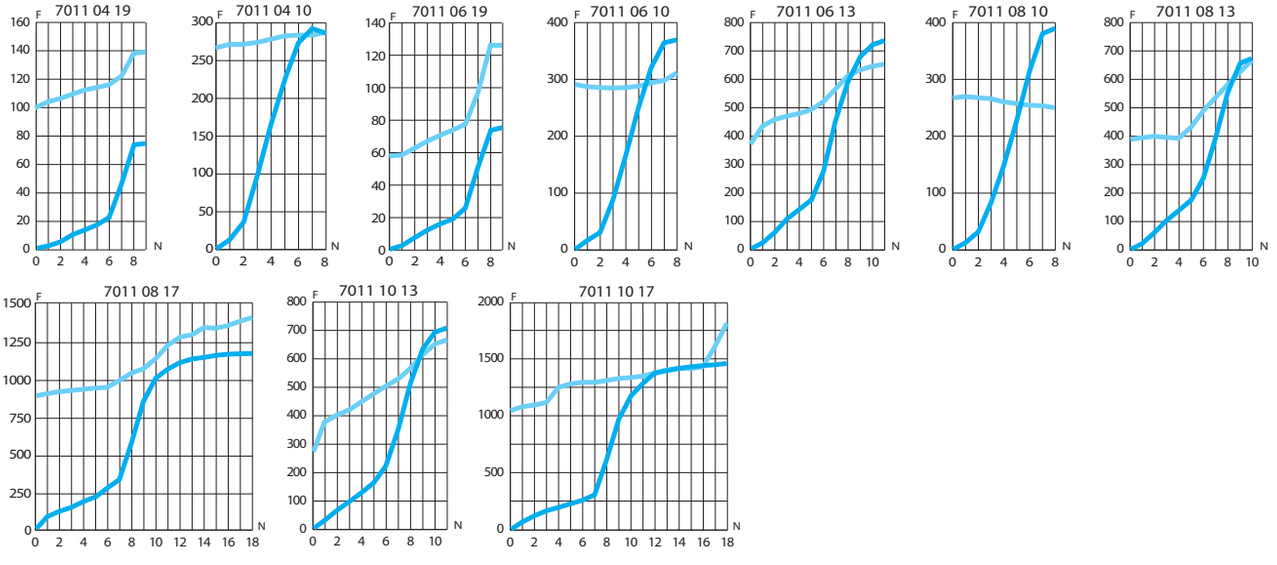
Flow Characteristics (at 6 bar)
for Flow Control Regulators

7010
7011
7012

7010



7011



7012

Flow characteristics for model 7012:
- exhaust version (see model 7010, direction of adjustment)
- supply version (see model 7011, direction of adjustment)

6 bar

Direction of adjustment
Return

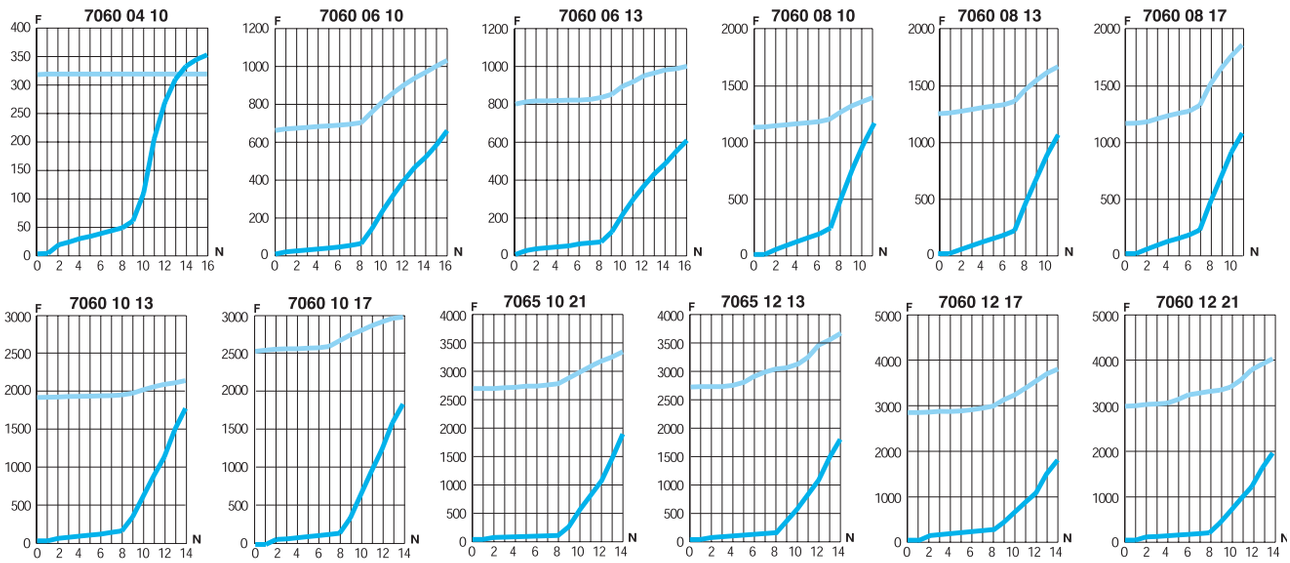
F: Flow in Nl/min
N: Number of turns

Flow Characteristics (at 6 bar)

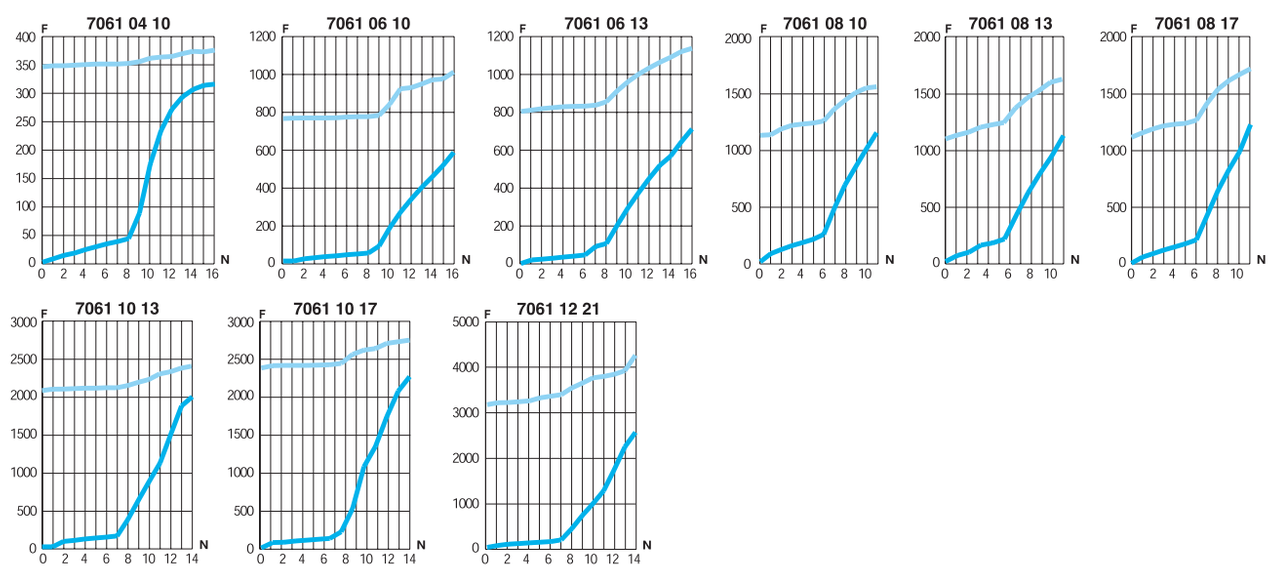
for Flow Control Regulators

7060
7061
7062

7060



7061



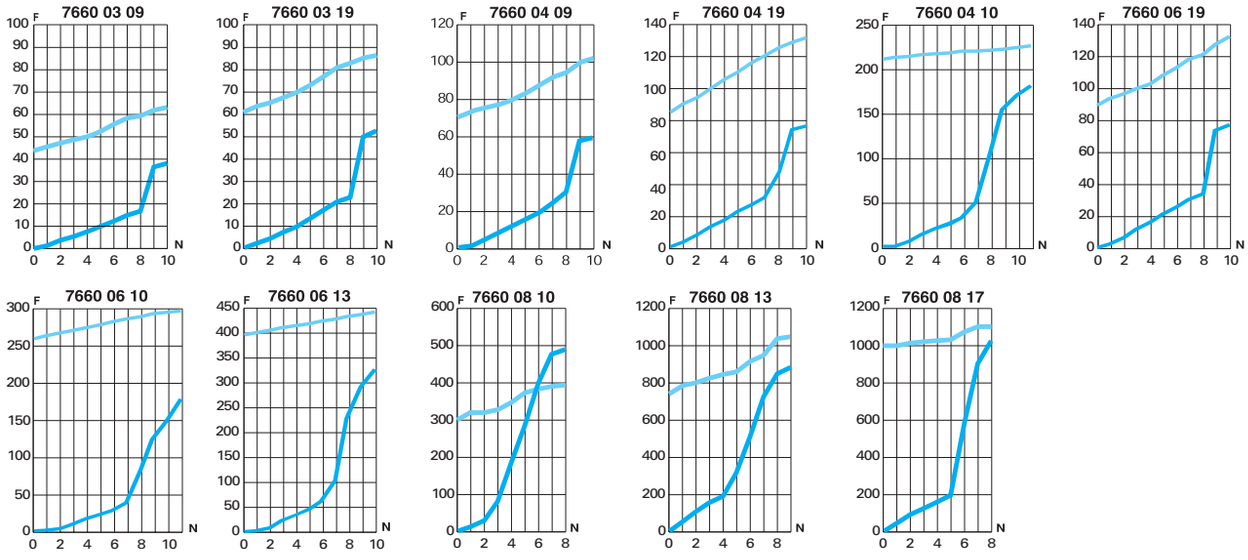
7062

Flow characteristics for model 7062:
- exhaust version (see model 7060, direction of adjustment)
- supply version (see model 7061, direction of adjustment)

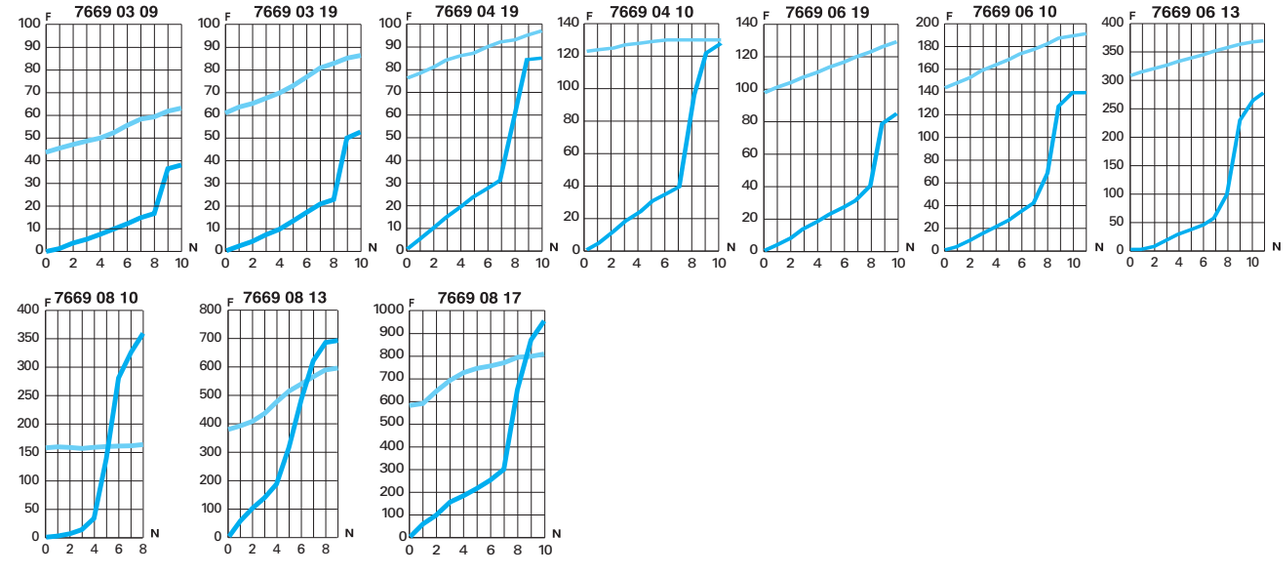
Flow Characteristics (at 6 bar)
for Flow Control Regulators

7660
7669
7662

7660



7669



7662

Flow characteristics for model 7662:
- exhaust version: see model 7660, direction of adjustment
- supply version: see model 7669, direction of adjustment

6 bar

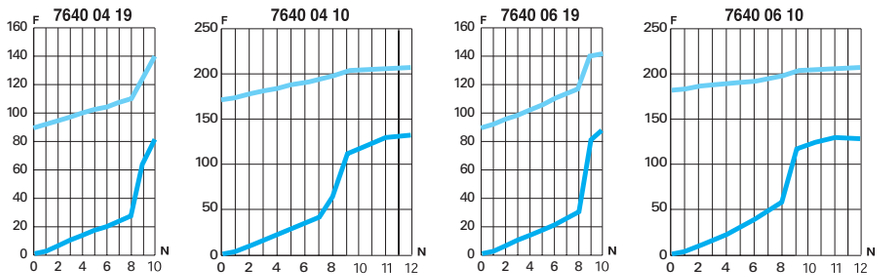
Direction of adjustment
Return

F: Flow in Nl/min
N: Number of turns

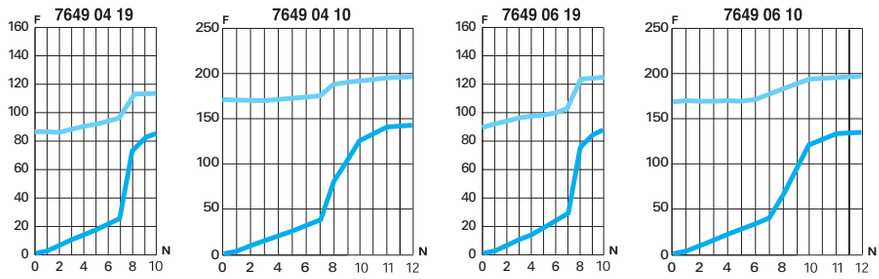
Flow Characteristics (at 6 bar)
for Flow Control Regulators

7640
7649

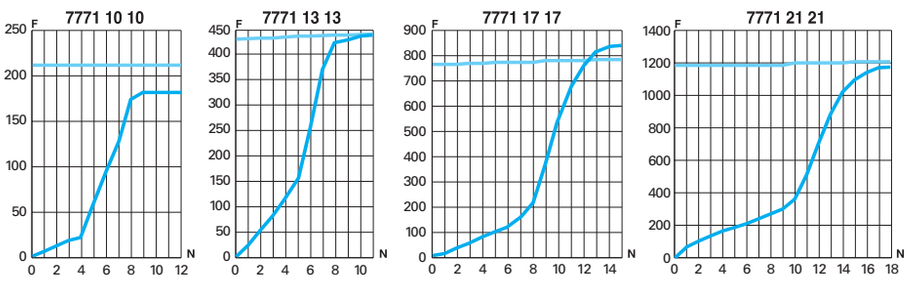
7640



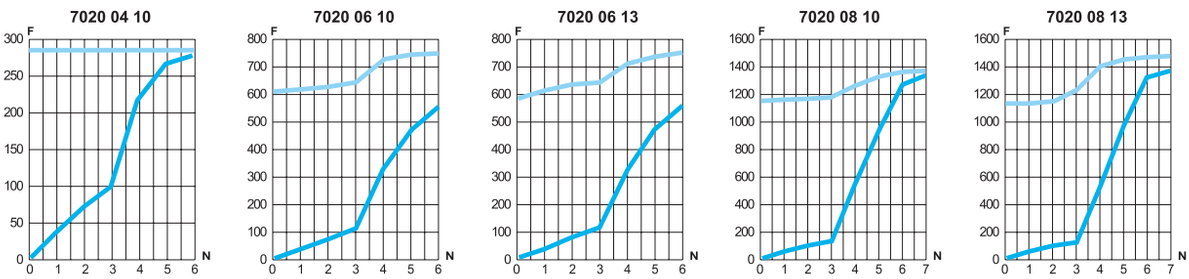
7649



7771

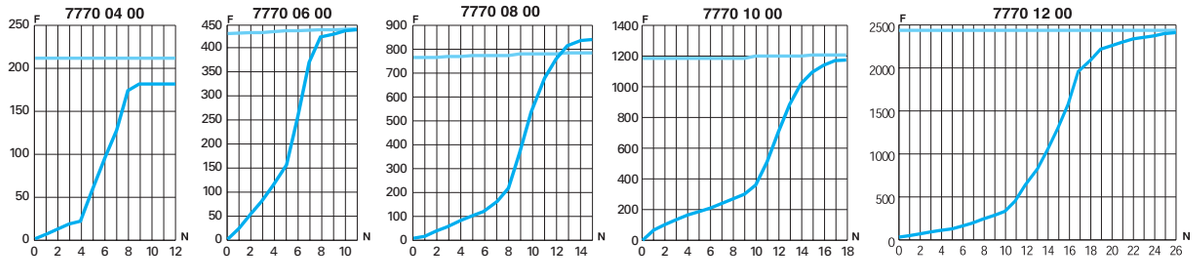


7020

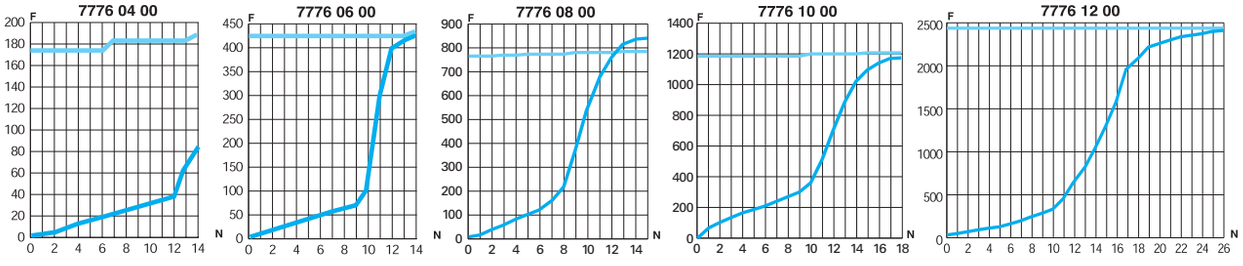


Flow Characteristics (at 6 bar)
for Flow Control Regulators

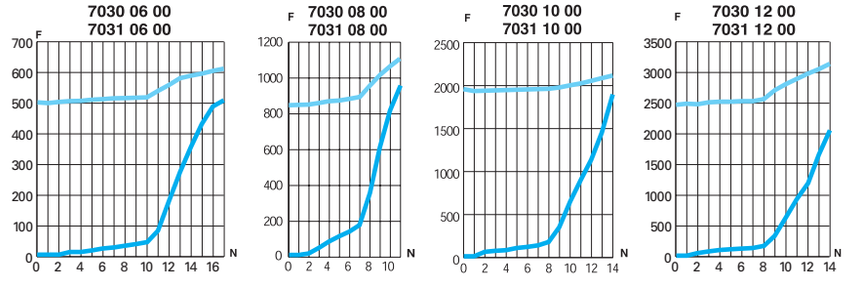
7770



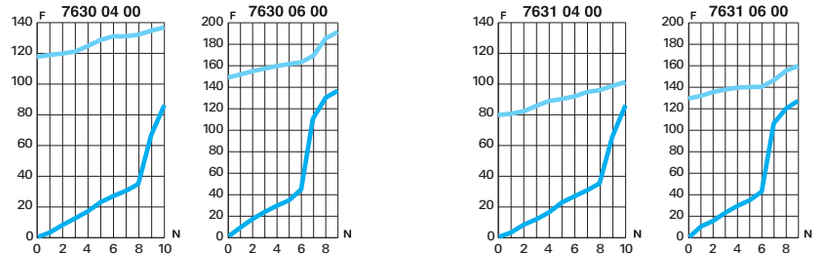
7776



7030
7031



7630
7631



6 bar

Direction of adjustment

Return

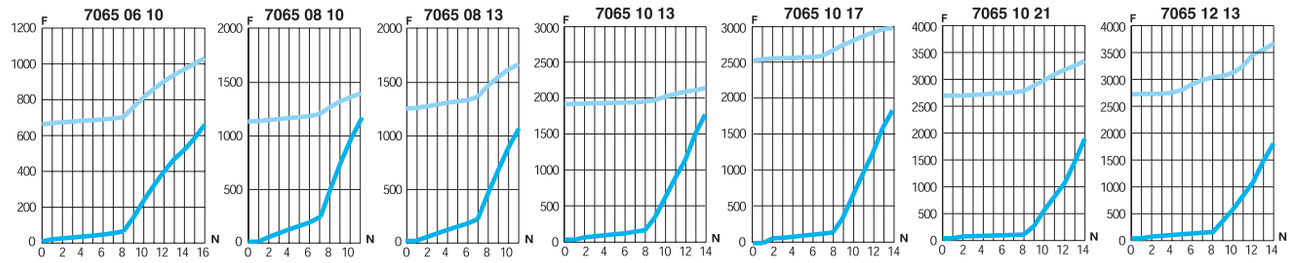
F: Flow in Nl/min

N: Number of turns

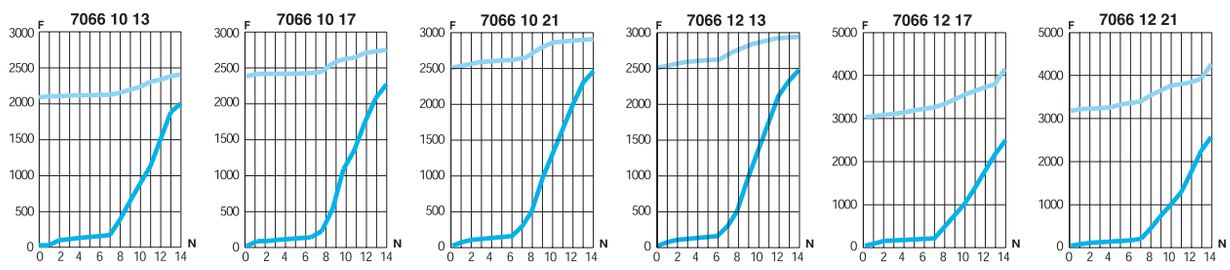
Flow Characteristics (at 6 bar)
for Flow Control Regulators

7065
7066
7067

7065



7066

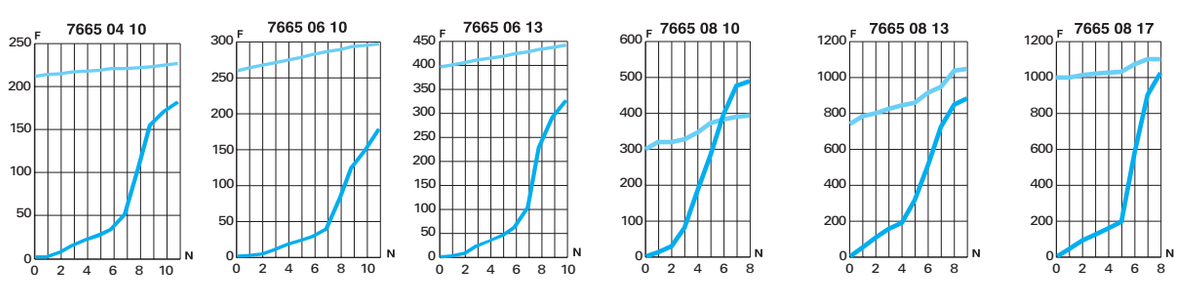


7067

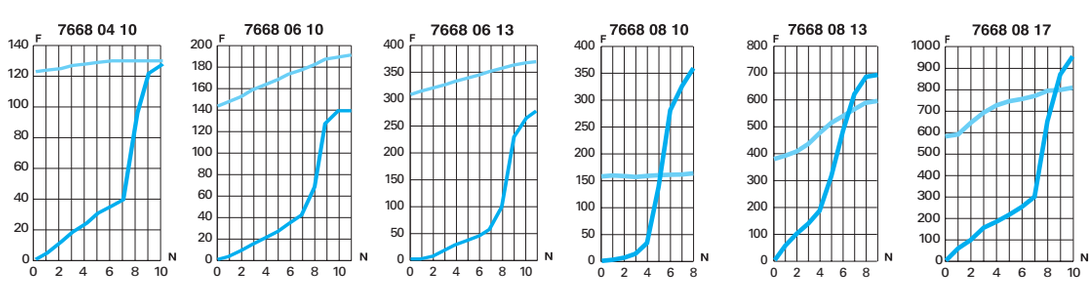
Flow characteristics for model 7067:
- exhaust version: see model 7065, direction of adjustment
- supply version: see model 7066, direction of adjustment

7665
7668

7665

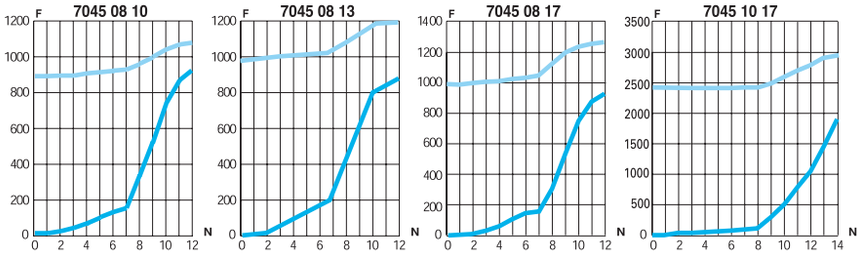


7668

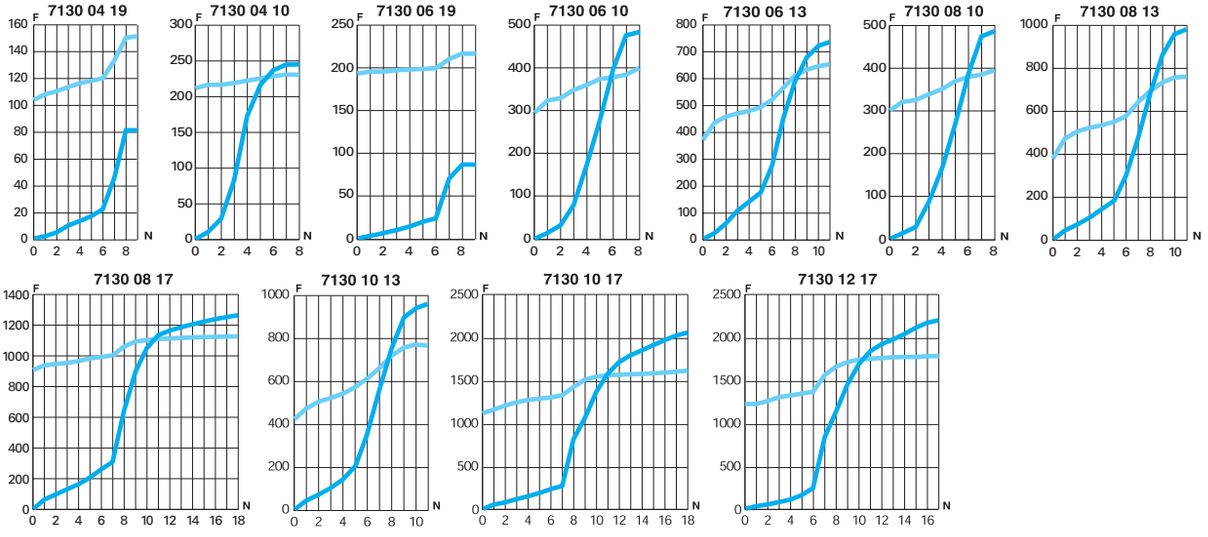


Flow Characteristics (at 6 bar)
for Flow Control Regulators

7045



7130



6 bar

Direction of adjustment

Return

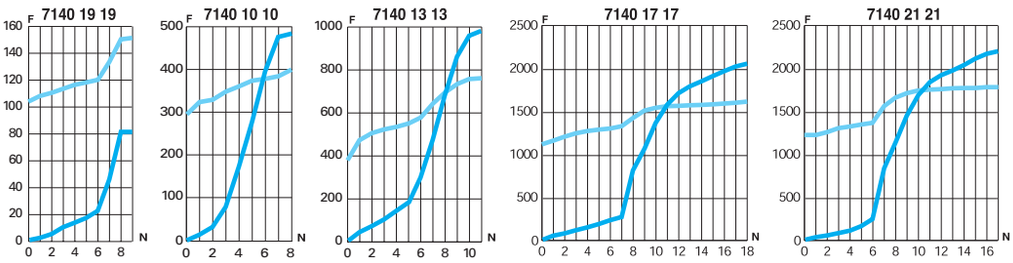
F: Flow in Nl/min

N: Number of turns

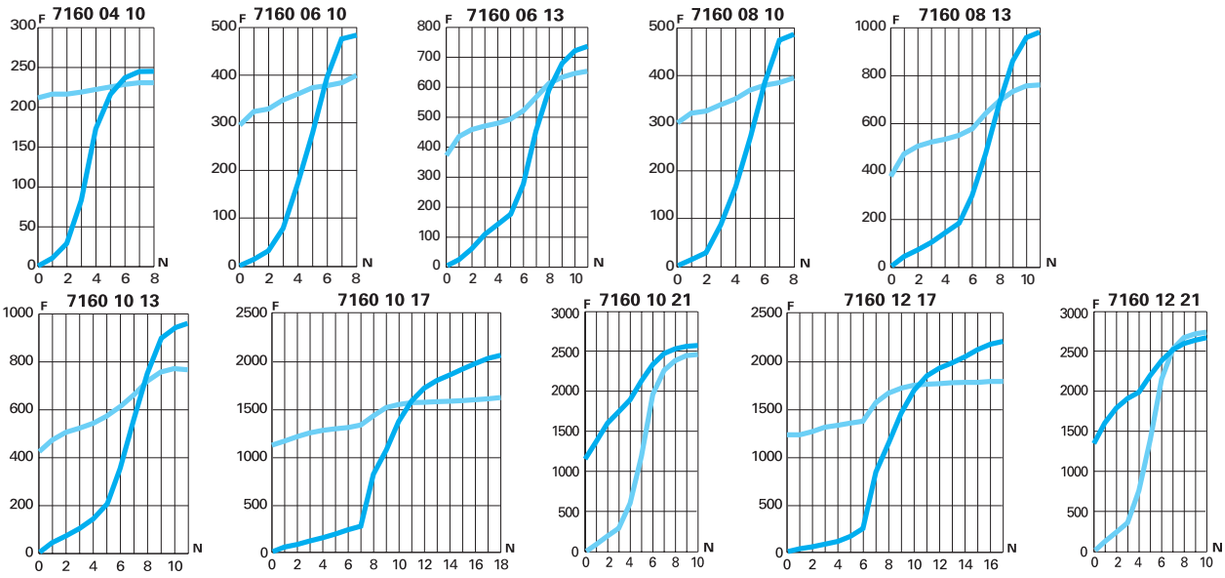
Flow Characteristics (at 6 bar)

for Flow Control Regulators

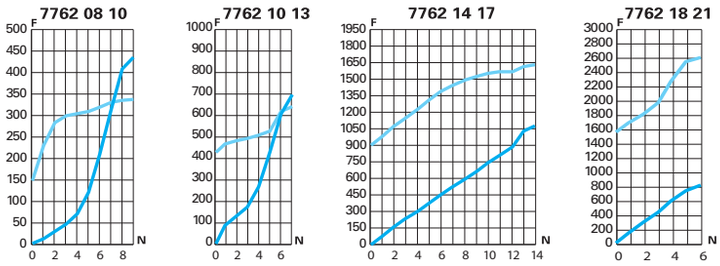
7140



7160



7762

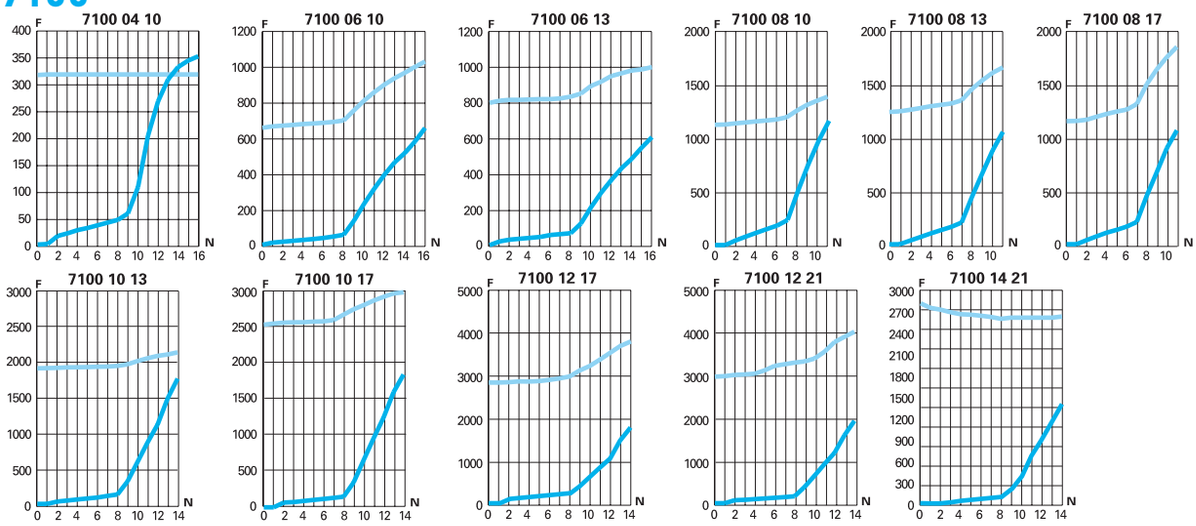


Flow Characteristics (at 6 bar)

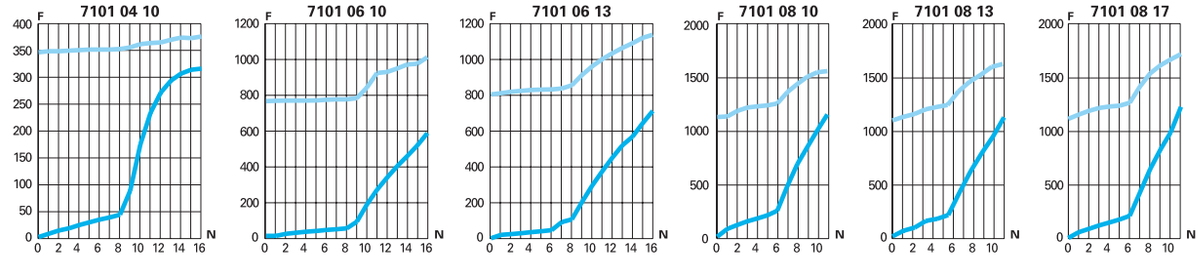
for Flow Control Regulators

7100
7101

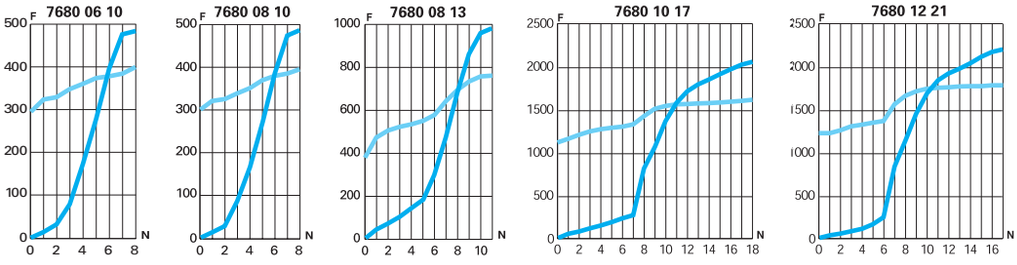
7100



7101



7680



6 bar

Direction of adjustment

Return

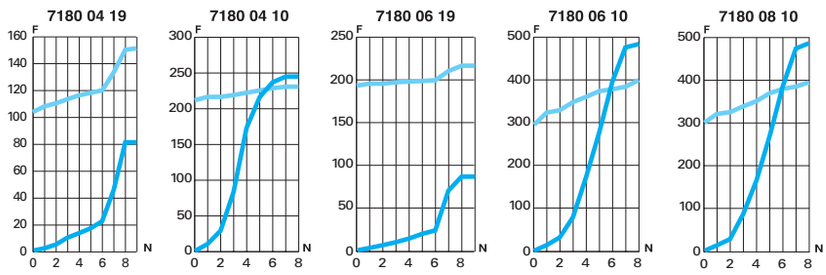
F: Flow in Nl/min

N: Number of turns

Flow Characteristics (at 6 bar)

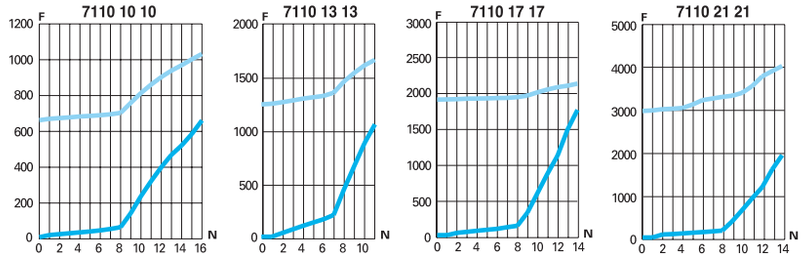
for Flow Control Regulators

7180

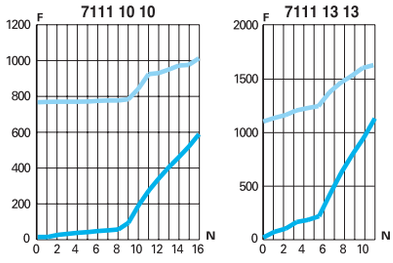


7110
7111

7110



7111



7170