





Parker domnick hunter commitments

General & Utilities collection

In addition to market sector specific products, Parker domnick hunter offer a range of filtration products which perform in other process and utility applications to defined specifications.

Controlling the physical, chemical and biological hazards in food production and packaging processes is key to achieving an efficient process and minimising wastage. Parker domnick hunter have a range of specialist filtration products aimed at protecting food processes from a wide range of contaminants in applications such as; clarification, pre-stabilization and final stabilization. These products have been designed against specific performance criteria and return defined performance against hazard elimination.





CRYPTOCLEAR PES Food and Beverage

Filter Cartridges



CRYPTOCLEAR PES utilizes the unique properties of a microbially retentive polyethersulphone membrane that provides absolute retention of *Cryptosporidium parvum* oocysts to meet the specific needs of the food, beverage and potable water industries.

CRYPTOCLEAR PES membrane has an asymmetrical pore structure with a high voids volume which offers unrivalled retention capacity resulting in higher throughputs and higher flow rates than symmetrical membranes.

The microporous membrane is inherently hydrophilic and can be integrity tested repeatedly, providing a valuable quality assurance tool that fits well into a HACCP framework.

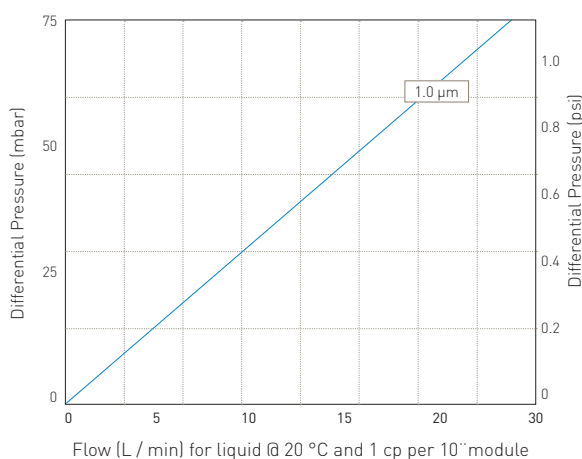
Features

- Specifically designed and independently tested for the removal of *Cryptosporidium parvum* oocysts
- Easily integrity tested in-situ
- Strong, robust construction for repeated cleaning and sanitization in-situ

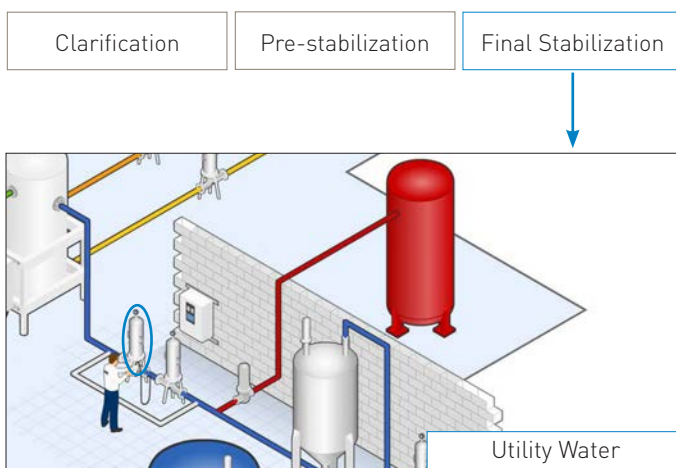
Benefits

- Eliminates the threat of *Cryptosporidium* infection from the water supply
- Assured filtration performance
- Extended service life from the membrane filter reduces the cost of filtration

Performance Characteristics



Filtration Stage





Specifications

Materials of Construction

■ Filtration Media:	Polyethersulphone
■ Prefilter Layer:	Polyester
■ Upstream Support:	Polyester
■ Downstream Support:	Polyester
■ Inner Support Core:	Polypropylene
■ Outer Protection Cage:	Polypropylene
■ End Caps:	Nylon
■ End Cap Insert:	316L Stainless Steel
■ Standard o-rings:	Silicone

Food Contact Compliance

Materials conform to the relevant requirements of FDA 21CFR Part 177, current EC1935 / 2004 and current USP Plastics Class VI - 121 °C. CRYPTOCLEAR PES is listed as a WRAS Approved Product.

WRAS - Water Regulations Advisory Scheme BS6920 Test of Effect on Water Quality.



Recommended Operating Conditions

Up to 70 °C (158 °F) continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temperature		Max Forward dP	
°C	°F	(bar)	(psi)
20	68	5.0	72.5
40	104	4.0	58.0
60	140	3.0	43.5
80	176	2.0	29.0
90	194	1.0	14.5
>100 (steam)	>212 (steam)	0.3	4.0

Effective Filtration Area (EFA)

10" (250 mm) Up to 0.8 m² (8.61 ft²)

Cleaning and Sterilization

CRYPTOCLEAR PES cartridges can be repeatedly steam sterilized in-situ or autoclaved at up to 142 °C (287.6 °F). They can be sanitized with hot water at up to 90 °C (194 °F) and are compatible with a wide range of chemicals. Please refer to our Clean-in-Place support guide or contact your local Parker representative for more information.

Retention Characteristics

The removal efficiencies of CRYPTOCLEAR PES cartridges have been determined from tests conducted by Thames Water Utilities Limited on live *Cryptosporidium oocysts*.

Product	Micron	Retention
CRYPTOCLEAR PES	1.0	100%

Integrity Test Data

All filters are flushed with purified water prior to despatch. They are integrity testable to the following limits:

Micron Rating		1.0
Diffusional Flow	(barg)	0.6
Test Pressure	(psig)	9.0
Max. Diffusional Flow	(10 ⁻¹)	21.0
	(ml / min)	

Manufacturing Traceability

Each filter cartridge displays the product name, product code and lot number. Additionally, each module displays a unique serial number providing full manufacturing traceability.

Ordering information

ZCCS

	-		
Code	Length (Nominal)	Code	Micron
K	5" (125 mm)	100	1.00 µm
1	10" (250 mm)		
2	20" (500 mm)		
3	30" (750 mm)		
4	40" (1000 mm)		
Code	End Cap (10 inch)		
C	BF / 226 Bayonet		
D	Fin / 222		
E	Flat Top / 222		
G	Recess / 222		
R	BF / 222 Bayonet		

VSH & HSL
HOUSING RANGE
AVAILABLE



CRYPTOCLEAR PLUS Food and Beverage

Filter Cartridges



CRYPTOCLEAR PLUS pleated filter cartridges have been designed specifically for the removal of *Cryptosporidium parvum* and *Giardia intestinalis* from water in the food, beverage and healthcare industries.

Extensive research, including live oocyst challenge has resulted in a graded density filtration medium that maximizes loading capacity of the filters whilst accurately defining particle and oocyst retention under a variety of operating conditions.

CRYPTOCLEAR PLUS cartridges can be repeatedly sanitized using hot water, steam and a wide range of chemicals.

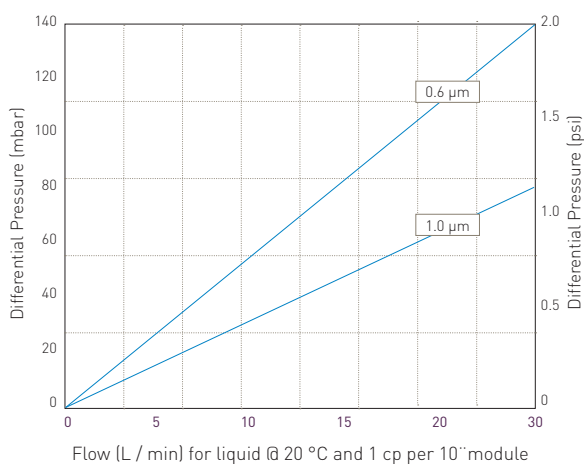
Features

- Specifically designed for the reduction of *Cryptosporidium parvum* oocysts
- Graded density polypropylene pleated media, optimized for dirt holding capacity and oocyst retention
- 0.6 and 1.0 micron retention ratings

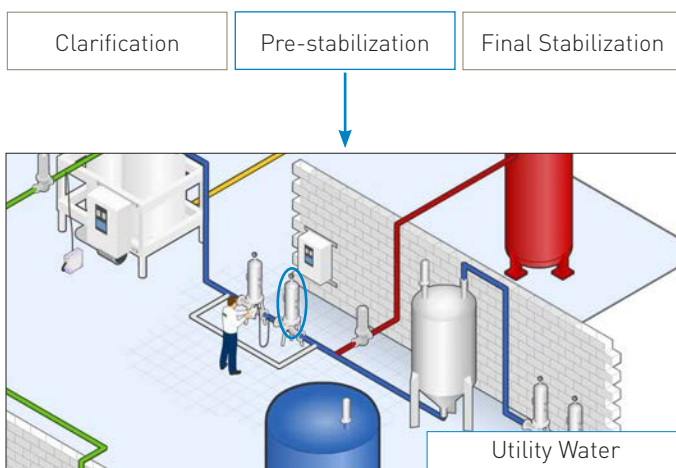
Benefits

- Assured performance to reduce the threat of *Cryptosporidium* infection
- Extended lifetime to blockage under high particle loading conditions
- Flexibility to optimize the filtration in-line with the facility requirements for *Cryptosporidium* control

Performance Characteristics



Filtration Stage





Specifications

Materials of Construction

- Filtration Media: Polypropylene
- Upstream Support: Polypropylene
- Downstream Support: Polypropylene
- Inner Support Core: Polypropylene
- Outer Protection Cage: Polypropylene
- End Caps: Polypropylene
- End Cap Insert: 316L Stainless Steel
- Standard o-rings: Silicone

Effective Filtration Area (EFA)

10" (250 mm) Up to 0.57 m² (6.13 ft²)

Cleaning and Sterilization

CRYPTOCLEAR PLUS cartridges can be repeatedly steam sterilized in-situ or autoclaved at up to 142 °C (287.6 °F). They can be sanitized with hot water at up to 90 °C (194 °F) and are compatible with a wide range of chemicals.

Manufacturing Traceability

Each filter cartridge displays the product name, product code and lot number. Additionally, each module displays a unique serial number providing full manufacturing traceability.

Food Contact Compliance

Materials conform to the relevant requirements of FDA 21 CFR Part 177, current EC1935 / 2004 and current USP Plastics Class VI - 121 °C. CRYPTOCLEAR PLUS is listed as a WRAS Approved Product. *WRAS - Water Regulations Advisory Scheme BS6920 Test of Effect on Water Quality.*



Retention Characteristics

The removal efficiencies of CRYPTOCLEAR PLUS cartridges have been determined from tests conducted by Thames Water Utilities Limited on live *Cryptosporidium oocysts*.

Product	Micron	Retention
CRYPTOCLEAR PLUS	0.6	>99.997%
CRYPTOCLEAR PLUS	1.0	>99.3%

Recommended Operating Conditions

Up to 70 °C (158 °F) continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temperature		Max Forward dP	
°C	°F	(bar)	(psil)
20	68	5.0	72.5
40	104	4.0	58.0
60	140	3.0	43.5
80	176	2.0	29.0
90	194	1.0	14.5
>100 (steam)	>212 (steam)	0.3	4.0

Ordering information

ZCCP

Code	Length (Nominal)	Code	Micron	Code	End Cap (10 inch)
1	10" (250 mm)	.60	0.6 µm	C	BF / 226 Bayonet
2	20" (500 mm)	1.0	1.00 µm	D	Fin / 222
3	30" (750 mm)			E	Flat Top / 222
4	40" (1000 mm)			G	Recess / 222
				R	BF / 222 Bayonet

VSH & HSL
HOUSING RANGE
AVAILABLE



PREPOR PP Food and Beverage

Filter Cartridges



PREPOR PP filter cartridges will significantly reduce the number of yeast and spoilage organisms from beverage products, providing extremely cost-effective pre-stabilization of process liquids.

PREPOR PP filters will also “condition” liquids and can be used to improve the visual clarity and filterability of products, to benefit the performance and efficiency of terminal stabilization operations such as final membrane stabilization and pasteurization.

The filters have been designed to withstand harsh operating conditions. Their mechanical strength and wide chemical resistance make them suitable for aggressive clean-in-place operations using chemicals and steam.

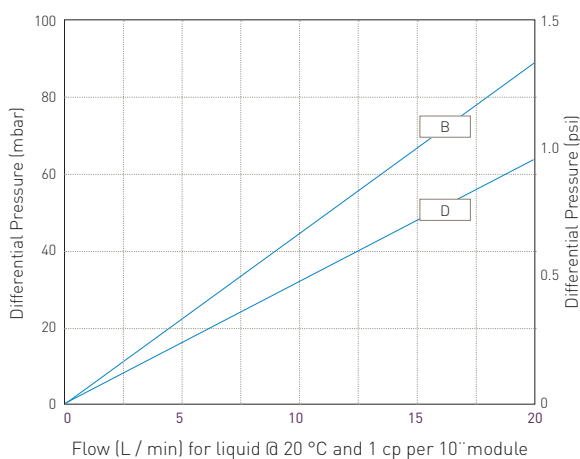
Features

- Validated retention to yeast and spoilage bacteria
- High filtration area pleated media
- Thermally bonded, all polypropylene construction

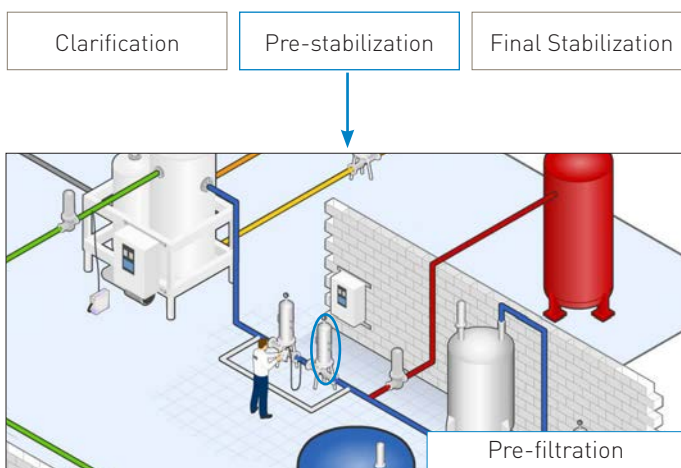
Benefits

- Short-term microbial stability of process liquids
- High flow and service life to blockage
- Compatible with aggressive process conditions including chemical cleaning and steam sterilization

Performance Characteristics



Filtration Stage





Specifications

Materials of Construction

■ Filtration Media:	Polypropylene
■ Upstream Support:	Polypropylene
■ Downstream Support:	Polypropylene
■ Inner Support Core:	Polypropylene
■ Outer Protection Cage:	Polypropylene
■ End Caps:	Polypropylene
■ End Cap Insert:	316L Stainless Steel
■ O-rings/gaskets:	Silicone / EPDM

Effective Filtration Area (EFA)

10" (250 mm) Up to 0.5 m² (5.38 ft²)

Cleaning and Sterilization

PREPOR PP cartridges can be repeatedly steam sterilized in-situ or autoclaved at up to 135 °C (275 °F). They can be sanitized with hot water at up to 90 °C (194 °F) and are compatible with a wide range of chemicals.

Manufacturing Traceability

Each filter cartridge displays the product name, product code and lot number. Additionally, each module displays a unique serial number providing full manufacturing traceability.

Food Contact Compliance

Materials conform to the relevant requirements of FDA 21 CFR Part 177, current EC1935 / 2004 and current USP Plastics Class VI - 121 °C.



Retention Characteristics

The retention characteristics of PREPOR PP filters have been determined by a combination of controlled laboratory tests and in-use monitoring for a number of organisms.

Recommended Operating Conditions

Up to 70 °C (158 °F) continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temperature		Max Forward dP	
°C	°F	(bar)	(psi)
20	68	5.0	72.5
40	104	4.0	58.0
60	140	3.0	43.5
80	176	2.0	29.0
90	194	1.0	14.5
>100 (steam)	>212 (steam)	0.3	4.0

Organism	LRV when challenged with a minimum of 10 ⁷ cfu per cm ²	
	B	D
<i>Saccharomyces cerevisiae</i>	4	2
<i>Escherichia coli</i>	2	-
<i>Deinococcus oenos</i>	2	-
<i>Serratia marcescens</i>	2	-

Ordering information

PPP	-		-	N	-		-	A	-		
Code	Length (Nominal)		Code	Micron		Code	End Cap (10 inch)		Code	O-rings	
1	10"	(250 mm)	B	0.6 μm		C	BF / 226 Bayonet		S	Silicone	
2	20"	(500 mm)	D	1.0 μm		D	Fin / 222		E	EPDM	
3	30"	(750 mm)				E	Flat Top / 222				
4	40"	(1000 mm)				G	Recess / 222				
						H	UF Retrofit				
						R	BF / 222 Bayonet				

VSH & HSL
HOUSING RANGE
AVAILABLE



PEPLYN PLUS Food and Beverage

Filter Cartridges



PEPLYN PLUS filter cartridges are utilized for the clarification and pre-stabilization of process liquids and supporting utility solutions for the beverage industries.

Available in a range of absolute retention ratings, PEPLYN PLUS cartridges represent a cost-effective solution to condition a range of beverage products prior to intermediate storage or final stabilization.

Extensive research has resulted in filter media with continuously graded fibre density giving progressively finer particulate retention through the depth of the media. This, combined with optimized media pleating density gives PEPLYN PLUS cartridges exceptional lifetime and retention performance characteristics.

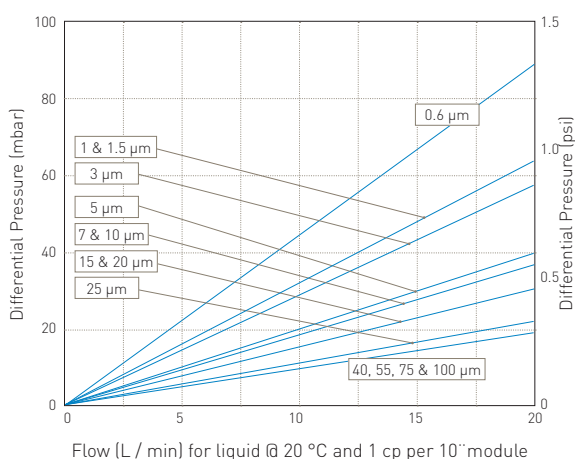
Features

- Absolute retention ratings from 0.6µm to 100µm
- Pleated media with graded density
- All polypropylene, thermally bonded cartridge construction

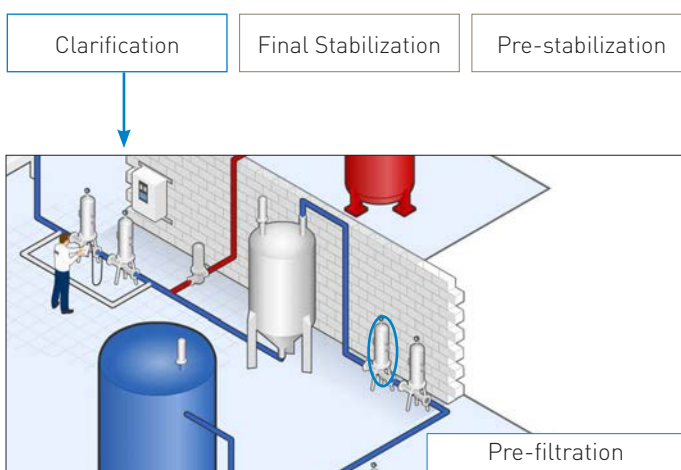
Benefits

- Reliable, fine particle retention
- High flow and increased service life to blockage
- Compatible with aggressive process conditions including chemical cleaning and steam sanitization

Performance Characteristics



Filtration Stage





Specifications

Materials of Construction

- Filtration Media: Polypropylene
- Upstream Support: Polypropylene
- Downstream Support: Polypropylene
- Inner Support Core: Polypropylene
- Outer Protection Cage: Polypropylene
- End Caps: Polypropylene
- End Cap Insert (if applicable): 316L Stainless Steel*

* Not available in B End Cap variants

- Standard o-rings: Silicone

Effective Filtration Area (EFA)

10" (250 mm) Up to 0.6 m² (6.5 ft²)

Cleaning and Sterilization

PEPLYN PLUS cartridges can be repeatedly steam sterilized in-situ or autoclaved at up to 135 °C (275 °F). They can be sanitized with hot water at up to 90 °C (194 °F) and are compatible with a wide range of chemicals.

Manufacturing Traceability

Each filter cartridge displays the product name, product code and lot number. Additionally, each module displays a unique serial number providing full manufacturing traceability.

Food Contact Compliance

Materials conform to the relevant requirements of FDA 21 CFR Part 177, current EC1935 / 2004 and current USP Plastics Class VI - 121 °C.



Retention Characteristics

The retention characteristics of PEPLYN PLUS filter cartridges have been determined by a single-pass technique using suspensions of ISO 12103 Pt. 1 A2 Fine and A4 Course test dust in water.

Recommended Operating Conditions

Up to 70 °C (158 °F) continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temperature °C	°F	Max Forward dP	
		(bar)	(psi)
20	68	5.0	72.5
40	104	4.0	58.0
60	140	3.0	43.5
80	176	2.0	29.0
90	194	1.0	14.5
>100 (steam)	>212 (steam)	0.3	4.0

Media Code	Micron rating at various efficiencies				
	>99.99%	99.98%	99.90%	99%	90%
	10000	5000	1000	100	10
0.6	0.60	0.57	0.54	0.32	0.20
1.0	1.00	0.95	0.90	0.70	0.50
1.5	1.50	1.40	1.10	0.80	0.60
003	3.00	2.80	1.80	1.00	0.70
005	5.00	4.70	4.50	3.50	1.00
007	7.00	6.70	6.30	4.50	2.50
010	10.00	8.00	7.00	4.80	2.80
015	15.00	12.00	10.00	7.20	4.50
020	20.00	16.00	14.00	10.00	6.00
025	25.00	20.00	17.00	12.00	7.00

* Higher microns available upon request

Ordering information

ZCPP



-



-



Code	Length (Nominal)
1	10" (250 mm)
2	20" (500 mm)
3	30" (750 mm)
4	40" (1000 mm)

Code	Micron	Code	Micron
.60	0.6	015	15.0
1.0	1.0	020	20.0
1.5	1.5	025	25.0
003	3.0	040	40.0
005	5.0	055	55.0
007	7.0	075	75.0
010	10.0	100	100.0

Code	End Cap (10 inch)
B*	dh DOE
C	BF / 226 Bayonet
D	Fin / 222
E	Flat Top / 222
G	Recess / 222
H	UF Retrofit
R	BF / 222 Bayonet

*EPDM gaskets supplied as standard

Code	Variant
S*	Steam Sterilizable

*Not available in B End Cap variant

Code	O-rings
S*	Silicone
E	EPDM

*Silicone O-rings supplied as standard

VSH & HSL
HOUSING RANGE
AVAILABLE



PEPLYN HD Food and Beverage

Filter Cartridges



PEPLYN HD filter cartridges have been developed to excel in liquid clarification applications where a consistent quality of filtrate is required from variable particle loadings of the process solution.

The PEPLYN HD filter media has outstanding particle holding capacity through its multi-layer high depth construction, providing extended service lifetimes and consistent quality filtrate under demanding conditions.

Capture of particles is throughout the depth of the media with larger particles being retained in the outer prefiltration layers, while the inner graded density media provides accurately defined retention to finer particulate. Both these mechanisms combine to provide a cartridge filter which returns extended service lifetimes.

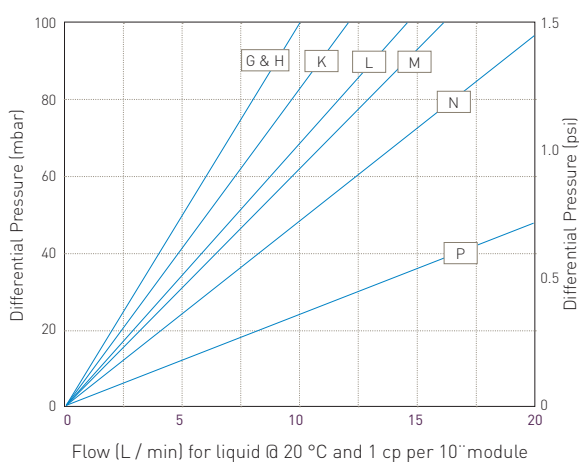
Features

- High depth, graded density filtration media
- Available in a range of absolute micron retention ratings
- All polypropylene, thermally bonded construction

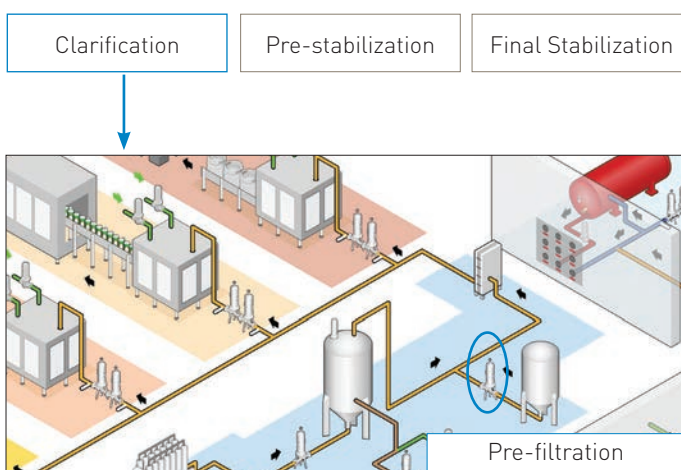
Benefits

- Increased dirt holding capacity and resistance to blockage under high loading conditions
- Ability to provide consistent quality of filtrate in a wide range of clarification applications
- Compatible with aggressive process conditions including chemical cleaning and steam sanitization

Performance Characteristics



Filtration Stage





Specifications

Materials of Construction

■ Filtration Media:	Polypropylene
■ Prefilter Layer:	Polypropylene
■ Upstream Support:	Polypropylene
■ Downstream Support:	Polypropylene
■ Inner Support Core:	Polypropylene
■ Outer Protection Cage:	Polypropylene
■ End Caps:	Polypropylene
■ End Cap Insert:	316L Stainless Steel
■ O-rings:	Silicone / EPDM

Effective Filtration Area (EFA)

10" (250 mm) Up to 0.3 m² (3.22 ft²)

Cleaning and Sterilization

PEPLYN HD cartridges can be repeatedly steam sterilized in-situ or autoclaved at up to 135 °C (275 °F). They can be sanitized with hot water at up to 90 °C (194 °F) and are compatible with a wide range of chemicals.

Manufacturing Traceability

Each filter cartridge displays the product name, product code and lot number. Additionally, each module displays a unique serial number providing full manufacturing traceability.

Food Contact Compliance

Materials conform to the relevant requirements of FDA 21 CFR Part 177, current EC1935 / 2004 and current USP Plastics Class VI - 121 °C.



Retention Characteristics

The retention characteristics of PEPLYN HD filter cartridges have been determined by a single-pass technique using suspensions of ISO 12103 Pt. 1 A2 Fine and A4 Course test dust in water.

Recommended Operating Conditions

Up to 70 °C (158 °F) continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temperature		Max Forward dP	
°C	°F	(bar)	(psi)
20	68	5.0	72.5
40	104	4.0	58.0
60	140	3.0	43.5
80	176	2.0	29.0
90	194	1.0	14.5
>100 (steam)	>212 (steam)	0.3	4.0

Media Code	Micron rating at various efficiencies					
	>99.99%	99.98%	99.90%	99%	95%	90%
G	3.00	2.80	1.80	1.00	0.85	0.70
H	4.80	4.70	3.20	2.60	1.90	1.60
K	9.00	8.20	6.90	5.00	3.70	3.40
L	12.00	10.00	7.80	5.90	4.60	4.00
M	14.00	10.00	9.20	6.90	6.10	5.00
N	17.00	14.00	12.00	9.00	7.00	6.00
P	22.00	18.00	15.00	12.00	9.40	6.80

Ordering information

PHD	-			N	-		A	
Code	Length (Nominal)	Code	Micron	Code	End Cap (10 inch)	Code	O-rings	
1	10" (250 mm)	G	3.0 µm	C	BF / 226 Bayonet	S	Silicone	
2	20" (500 mm)	H	4.8 µm	D	Fin / 222	E	EPDM	
3	30" (750 mm)	K	9.0 µm	E	Flat Top / 222			
4	40" (1000 mm)	L	12.0 µm	H	UF Retrofit			
		M	14.0 µm	R	BF / 222 Bayonet			
		N	17.0 µm					
		P	22.0 µm					

VSH & HSL
HOUSING RANGE
AVAILABLE



PEPLYN HA Food and Beverage

Filter Cartridges



PEPLYN HA filters have been specifically developed to provide the optimum solution for particulate removal in liquid clarification applications.

The filtration media balances a high surface area and closely controlled porosity, in a configuration that maximizes the cleaning efficiency of the cartridge through backwash procedures.

Capture of larger insoluble particulate is predominantly on the surface of the media, where the rigid, open pleat structure ensures that backwash cleaning provides effective removal. Smaller colloids are retained throughout the depth of the graded density PEPLYN media, providing accurately defined retention under the variable particle loading conditions typical in clarification applications.

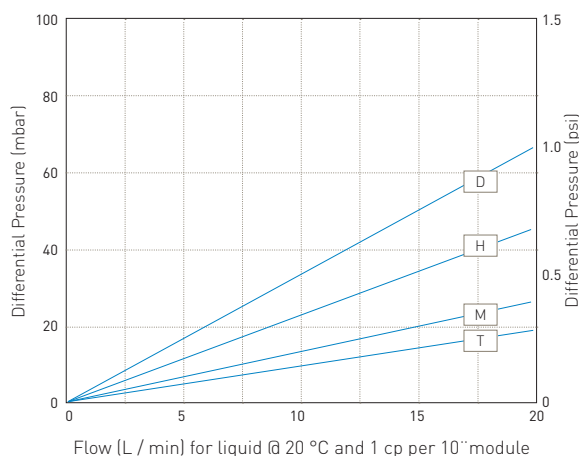
Features

- Specially designed media for backwash regeneration against insoluble particulate
- High surface area
- Available in a range of absolute micron retention ratings

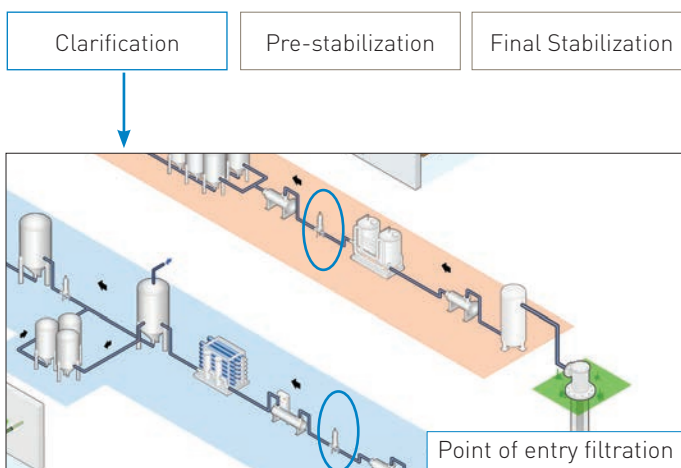
Benefits

- Increased service life when combined with frequent backwash cleans
- High flow and increased resistance to blockage under high particle loading conditions
- A consistent and reliable quality filtrate delivered to intermediate storage in the bottling facility

Performance Characteristics



Filtration Stage





Specifications

Materials of Construction

- Filtration Media: Polypropylene
- Upstream Support: Polypropylene
- Downstream Support: Polypropylene
- Inner Support Core: Polypropylene
- Outer Protection Cage: Polypropylene
- End Caps: Polypropylene
- End Cap Insert: 316L Stainless Steel
- O-rings: Silicone / EPDM

Effective Filtration Area (EFA)

10" (250 mm) Up to 0.7 m² (7.53 ft²)

Cleaning and Sterilization

PEPLYN HA cartridges can be repeatedly steam sterilized in-situ or autoclaved at up to 135 °C (275 °F). They can be sanitized with hot water at up to 90 °C (194 °F) and are compatible with a wide range of chemicals.

Manufacturing Traceability

Each filter cartridge displays the product name, product code and lot number. Additionally, each module displays a unique serial number providing full manufacturing traceability.

Food Contact Compliance

Materials conform to the relevant requirements of FDA 21 CFR Part 177, current EC1935 / 2004 and current USP Plastics Class VI - 121 °C.



Retention Characteristics

The retention characteristics of PEPLYN HA filter cartridges have been determined by a single-pass technique using suspensions of ISO 12103 Pt. 1 A2 Fine and A4 Course test dust in water.

Recommended Operating Conditions

Up to 70 °C (158 °F) continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temperature °C	Temperature °F	Max Forward dP (bar)	Max Forward dP (psi)
20	68	5.0	72.5
40	104	4.0	58.0
60	140	3.0	43.5
80	176	2.0	29.0
90	194	1.0	14.5
>100 (steam)	>212 (steam)	0.3	4.0

Media Code	Micron rating at various efficiencies					
	>99.99%	99.98%	99.90%	99%	95%	90%
D	1.00	0.95	0.90	0.70	0.60	0.50
E	1.50	1.40	1.10	0.80	0.70	0.60
G	3.00	2.80	1.80	1.00	0.90	0.70
H	5.00	4.70	4.50	3.50	2.30	1.00
K	10.00	8.00	7.00	4.80	3.80	2.80
L	15.00	12.00	10.00	7.20	6.00	4.50
M	20.00	16.00	14.00	10.00	8.00	6.00
N	25.00	20.00	17.00	12.00	9.00	7.00
P	32.00	27.00	24.00	18.00	13.00	10.00
T	50.00	40.00	34.00	28.00	20.00	17.00
U	70.00	55.00	50.00	40.00	30.00	25.00
W	125.00	100.00	80.00	70.00	50.00	40.00

Ordering information

PHA - [] N - [] A []

Code	Length (Nominal)
1	10" (250 mm)
2	20" (500 mm)
3	30" (750 mm)
4	40" (1000 mm)

Code	Micron
D	1.00 µm
E	1.50 µm
G	3.00 µm
H	5.00 µm
K	10.00 µm
L	15.00 µm
M	20.00 µm
N	25.00 µm
P	32.00 µm
T	50.00 µm
U	70.00 µm
W	125.00 µm

Code	End Cap (10 inch)
C	BF / 226 Bayonet
D	Fin / 222
E	Flat Top / 222
G	Recess / 222
H	UF Retrofit
R	BF / 222 Bayonet

Code	O-rings
S	Silicone
E	EPDM

VSH & HSL
HOUSING RANGE
AVAILABLE



PROPLEAT PP Food and Beverage

Filter Cartridges



PROPLEAT PP filters have been developed to bridge the gap between meltblown depth filters and absolute rated pleated media filters for liquid clarification.

Their continuous length and all polypropylene construction results in a robust yet economical design that maximizes the effective filtration area and provides wide chemical compatibility, coupled with low extractable levels.

All PROPLEAT PP cartridges exhibit 99% efficiency at their given retention rating, providing consistent and economical clarification in a diverse range of applications.

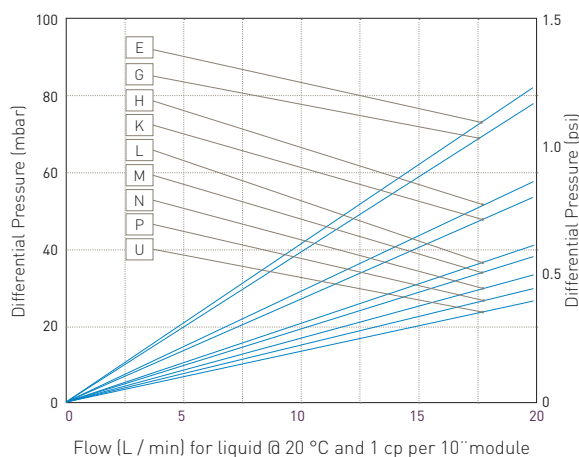
Features

- A wide range of retention ratings
- Continuous length thermally bonded polypropylene sleeve and core
- Elevated temperature option available for hot water sanitization and steam sterilization

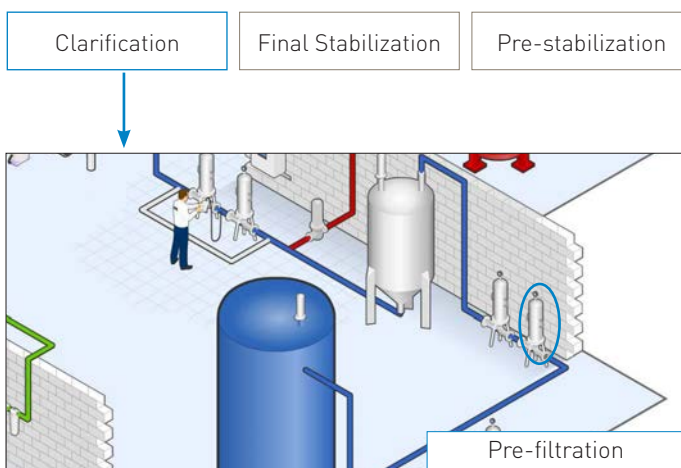
Benefits

- Flexibility to excel in a wide range of clarification applications
- Strong, robust construction to provide stable retention in diverse process conditions
- Ability to be cleaned and sterilized in-situ

Performance Characteristics



Filtration Stage





Specifications

Materials of Construction

- Filtration Media: Polypropylene
- Upstream Support: Polypropylene
- Downstream Support: Polypropylene
- Inner Support Core: Polypropylene
- Outer Protection Cage: Polypropylene
- End Caps: Polypropylene
- End Cap Insert (if applicable): 316L Stainless Steel*

* Not available in B and L End Cap variants

- Standard o-rings / Gaskets: Silicone / EPDM

Effective Filtration Area (EFA)

10" (250 mm) Up to 0.6 m² (6.5 ft²)

Cleaning and Sterilization

PROPLEAT PP cartridges can be repeatedly steam sterilized in-situ or autoclaved at up to 121 °C (250 °F). They can be sanitized with hot water at up to 90 °C (194 °F) and are compatible with a wide range of chemicals.

Minimum Box Quantities

All cartridges supplied in boxes of 6.

Dimensions

- Nominal outside diameter: 2.8" (70 mm) C,D,E,R Style
2.5" (64 mm) B,L Style
- Nominal inside diameter: 1.1" (28 mm)

Food Contact Compliance

Materials conform to the relevant requirements of FDA 21 CFR Part 177, current EC1935 / 2004 and current USP Plastics Class VI - 121 °C.



Retention Characteristics

The retention characteristics of PROPLEAT PP filter cartridges have been determined by a single-pass technique using suspensions of ISO 12103 Pt. 1 A2 Fine and A4 Course test dust in water.

Media Code	99% approximate ratings at lower efficiencies		
	β Ratio	100	95%
E	0.8	0.7	0.6
G	1.0	0.9	0.7
H	3.5	2.3	1.0
K	4.8	3.8	2.8
L	7.2	6.0	4.5
M	10.0	8.0	6.0
N	12.0	9.0	7.0
P	18.0	13.0	10.0
U	40.0	30.0	25.0

Standard Lengths (DOE seal to seal)

Length	B Style	L Style
1	9 7/8" (250 mm)	9 7/8" (250 mm)
2	19 1/2" (498 mm)	20" (508 mm)
3	29 3/8" (746 mm)	30 1/8" (766 mm)
4	39 1/8" (994 mm)	40" (1014 mm)

Recommended Operating Conditions

Up to 70 °C (158 °F) continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temperature		Max Forward dP	
°C	°F	(bar)	(psi)
20	68	5.0	72.5
40	104	4.0	58.0
60	140	3.0	43.5
80	176	2.0	29.0
90	194	1.0	14.5
>100 (steam)	>212 (steam)	0.3	4.0

Recommended Rinse Volume

Prior to use - 10 litres per 10" (250 mm) cartridge.

Ordering information

PRPP	□	-	□	N	□	-	□	□	□	
Code	Length (Nominal)		Retention Rating		Code	End Cap (10 inch)	Code	O-rings	Code	Option
1	10" (250 mm)		E		B	dh DOE	S	Silicone	S*	Hot water / steam option
2	20" (500 mm)		G		C	BF / 226 Bayonet	E	EPDM		
3	30" (750 mm)		H		D	Fin / 222				
4	40" (1000 mm)		K		E	Flat Top / 222				
			L		L	Extended DOE				
			M		R	BF / 222 Bayonet				
			N							
			P							
			U							

*Not available in B and L End Caps

VSH & HSL
HOUSING RANGE
AVAILABLE



PARMAX Food and Beverage

Filter Cartridges



The best of pleated and large diameter technologies are combined in Parker domnick hunter's PARMAX high flow filter cartridges.

The unique layered construction provides excellent retention across a wide range of flux rates. One 6" diameter cartridge can handle up to 80 m³ / hr flow (60" length). The inside to outside flow allows for a high contaminant holding capacity and a long filter life which makes the PARMAX an ideal choice for a wide variety of critical process applications.

PARMAX cartridges are available in polypropylene in absolute (99.98%) micro ratings from 1 to 90 microns.

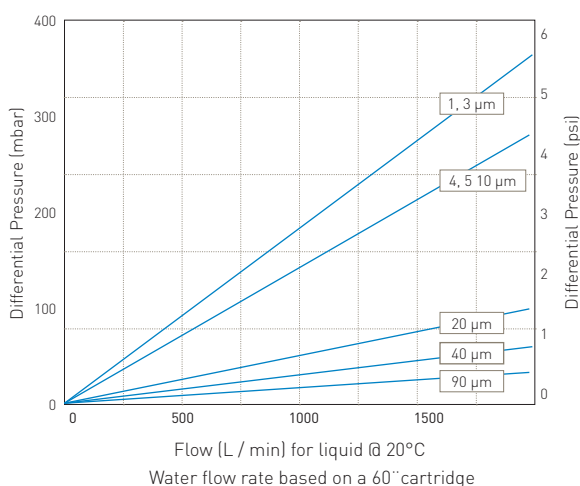
Features

- Large diameter for high flow rates and ease of change-out
- Absolute retention ratings from 1 micron to 90 micron
- Inside - out flow pattern ensures positive capture of contaminants

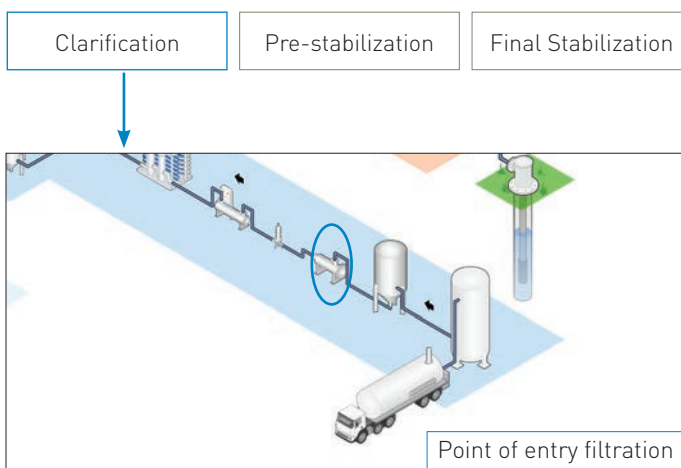
Benefits

- Small filter system size and reduced running cost to represent an economical solution to a wide range of clarification duties
- Consistent quality filtrate is delivered in a wide range of clarification applications
- Increased protection to downstream systems and elimination of start-up cleans following change-out

Performance Characteristics



Filtration Stage





Specifications

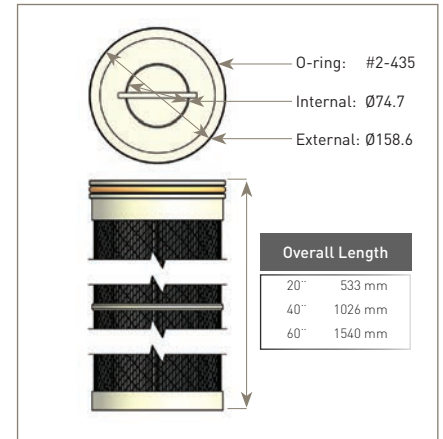
Materials of Construction

■ Filtration Media:	Polypropylene
■ Support / Drainage:	Polypropylene
■ Hardware:	Polypropylene
■ Standard O-rings (SOE):	EPDM Silicone

Retention Ratings (99.98%)
1, 3, 4.5, 10, 20, 40 and 90** µm

Maximum Differential Pressure
4.8 bar (70 psi) @ 25 °C (77 °F)
2.1 bar (30 psi) @ 80 °C (176 °F)

Dimensions (Nominal)



Food Contact Compliance

Materials conform to the relevant requirements of FDA 21 CFR Part 177 and current EC1935 / 2004.



Maximum Operating Temperature
80 °C (176 °F) @ 2.1 bar (30 psi)

Recommended Flow Rate Conditions

20"	: Up to 40 m ³ / hr
40"	: Up to 80 m ³ / hr
60"	: Up to 80 m ³ / hr

Recommended Change Out Pressure
2.41 bar (32 psi)

Manufacturing Traceability

Each filter cartridge displays the product name, product code and lot number. Additionally, each module displays a unique serial number providing full manufacturing traceability.

Ordering information

Code	Material	Code	Micron	Code	Length (Nominal)	Code	Seal Material	Code	End Cap Configuration
RCP	Polypropylene	010	1.0µm	20	20" (508 mm)	E	EPDM	PP	435 o-ring / closed
		030	3.0µm	40	40" (1016 mm)	S	Silicone		
		045	4.5µm	60	60" (1524 mm)				
		100	10.0µm						
		200	20.0µm						
		400	40.0µm						
		900	90.0µm						

HSP
HOUSING RANGE
AVAILABLE



MAXGUARD Food and Beverage

Filter Cartridges



Parker's MAXGUARD high capacity cartridge product line provides a cost-effective alternative to bag media or standard 2-1/2 inch cartridges for high flow applications. Each MAXGUARD cartridge has a 6" (152 mm) nominal outside diameter and can handle flows up to 20m³/hr, significantly reducing the number of cartridges required for large flow applications.

MAXGUARD cartridges are available in polypropylene media. All cartridges feature an industry standard 226 positive o-ring seal and easy-to-grasp integrated handle. All cartridges have absolute retention ratings (beta = 5000) ideal for critical applications.

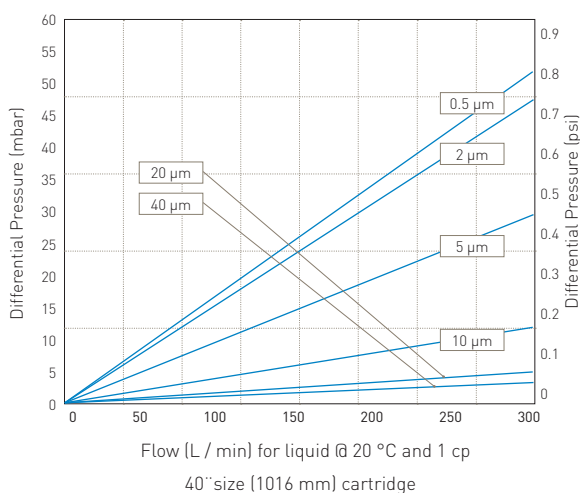
Features

- Large diameter for high flow rates and ease of change-out
- Absolute rated, high depth, polypropylene media
- Positive 226 o-ring seal for assured filtration integrity

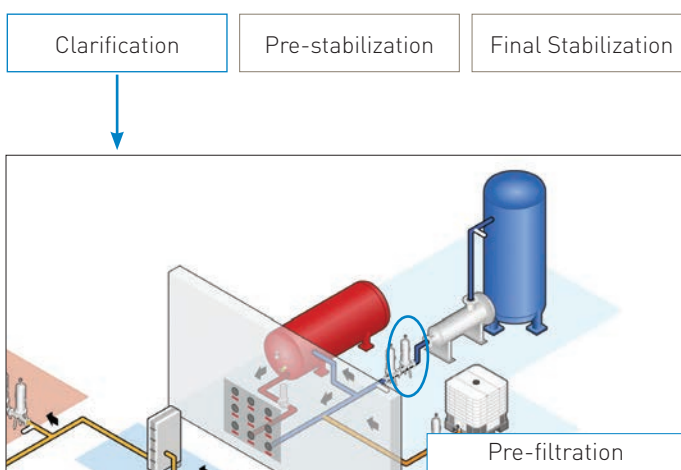
Benefits

- Small filter system size and reduced running cost to represent economical solution to a wide range of clarification duties
- Consistent quality filtrate is delivered and increased resistance to blockage in a wide range of clarification applications
- Assurance of filtration efficiency for more critical applications

Performance Characteristics



Filtration Stage





Specifications

Materials of Construction

- Filtration Media: Polypropylene
- Support Layers: Polypropylene
- Support Core: Polypropylene
- O-Rings: Silicone

Recommended Change Out Pressure

2.41 bar (32 psi)

Dimensions (Nominal)

Cartridge Code	Micron Rating at Various Efficiencies				
	99.98%	99.90%	99%	98%	95%
POLYPROPYLENE					
MXGP005	0.5	0.4	0.2	>0.2	>0.1
MXGP020	2	1.4	0.4	0.2	>0.1
MXGP050	5	3.8	1.2	0.3	>0.1
MXGP100	10	7	3	0.9	>0.2
MXGP200	20	18	5	2	>0.2
MXGP400	40	23	18	8	>0.7

Food Contact Compliance

Materials conform to the relevant requirements of FDA 21 CFR Part 177, current EC1935 / 2004 and current USP Plastics Class VI - 121 °C.



Maximum Operating Temperature

Max Temperature: 80°C at 2.1 bar
Max Pressure: 4.8 bar at 25°C
2.1 bar at 80°C

Retention Ratings (99.98%)

99.98% specified micron rating

Flow Characteristics

MAXGUARD filters are capable of filtering 340 L / min per 40".

Ordering information

MXGP	□	-	□	□	-	□	SM
Filter Media	Code	Micron	Code	Length (Nominal)	Code	Seal Material	End Cap Configuration
Polypropylene	050	0.5µm	30	30" (750 mm)	S	Silicone	226 O-ring / Flat cap w/ handle
	020	2.0µm	40	40" (1016 mm)			
	050	5.0µm					
	100	10.0µm					
	200	20.0µm					
	400	40.0µm					

Retrofits
740 series
HOUSING RANGE



BAG Filters Food and Beverage

Filter Cartridges

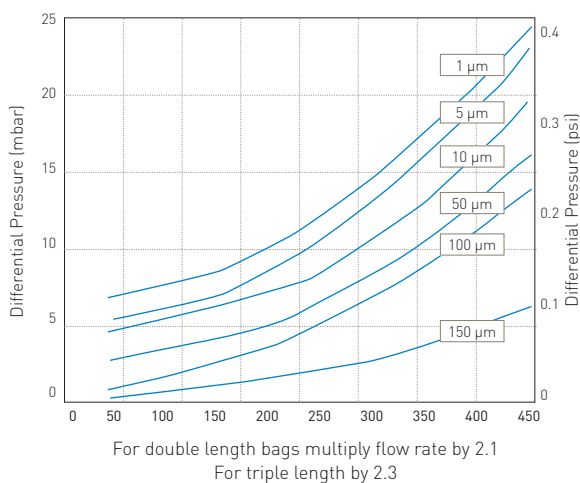


Parker domnick hunter's range of bag filters are manufactured from a variety of filter media each specifically chosen for its compatibility with a wide range of process liquids. Parker bag filters are of a fully welded design rather than sewn. No process liquid can bypass through needle holes caused by the sewing process or around a sewn ring. Parker domnick hunter's range of filter bags include:

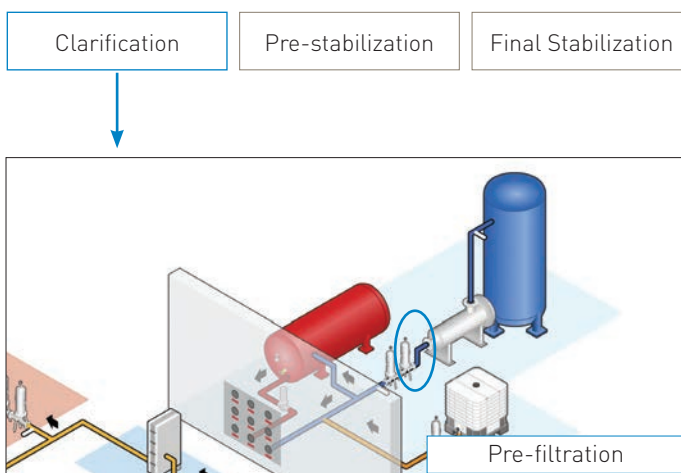
Standard filter bags

Available in polypropylene, polyester and nylon from 1 to 1000µm.

Performance Characteristics



Filtration Stage





Specifications

Materials of Construction

- Filtration Media:** Polypropylene Felt
Polyester Felt
Nylon Mesh
- Ring:** Electro Plated Steel
Stainless Steel
Moulded Polypropylene
Polypropylene

Food Contact Compliance

Materials conform to the relevant requirements of FDA 21 CFR Part 177 and current EC1935 / 2004.



Viscous Flow Correction Factors

Viscous Correction Factors													
Fluid Viscosity (cps)	10000	8000	6000	4000	2000	1500	1000	800	600	400	200	100	1
Flow rate (% water)	2.1	2.6	3.5	5	8	11	16	17	25	35	58	58	100

Compatibility

Material	Max Temperature	Organic Solvents	Oils and Fats	Alkalies	Organic Acids	Mineral Acids	Oxidising Agents	Resistance micro-organisms
Polypropylene	95°C (203°F)	Good	V. Good	Good	V. Good	Good	Fair	Fair
Polyester	150°C (302°F)	V. Good	V. Good	Good	Good	Good	Good	Good

Bag size	Diameter	Length	Surface Area	Volume	Max Flow Rate
1	7" (180 mm)	17" (435 mm)	0.25 m ²	11.0 ltr	20 m ³ /hr
2	7" (180 mm)	32" (810 mm)	0.5 m ²	20.5 ltr	40 m ³ /hr
1 (mini)	4" (104 mm)	9" (230 mm)	0.07 m ²	1.9 ltr	6 m ³ /hr
2 (mini)	4" (180 mm)	15" (380 mm)	0.12 m ²	3.2 ltr	10 m ³ /hr

Flow rate is dependant upon media type, micron rating and the fluid being filtered

Ordering information

Code Style		Code Diameter		Code Yarn		Code Media		Code Felt Rating		Code Mesh Rating		Code Ring		Code Ring	
SG	Ring	7	Standard	1	Single	P	Polypropylene Felt	001	1*	045	45	S	Stainless Steel	H	Handles
		4	Mini	2	Double			005	5	100	100	M	Moulded PP	L	Loops
				3	Triple	S	Polyester Felt	010	10	150	150	P	Polypropylene		
								025	25	250	250				
								050	50	500	500				
								100	100	800	800				
								150	150	999	1000				



BEVPOR WG Utilities

Filter Cartridges



Minimizing the cost of microbiological control while maintaining quality and product protection is a key requirement for utility water treatment within beverage production.

BEVPOR WG is an advanced membrane filter cartridge designed for the beverage industry to meet and surpass these criteria. Specifically developed as a beverage grade cartridge, BEVPOR WG utilizes an advanced polyethersulphone membrane configured to provide high flow and cost-effective performance. The membrane has an asymmetric pore structure which provides graded filtration throughout its depth, resulting in increased capacity to hold contaminants. Componentry has been selected to maximize mechanical strength and chemical compatibility enabling the filter to withstand repeated chemical cleaning and sterilization.

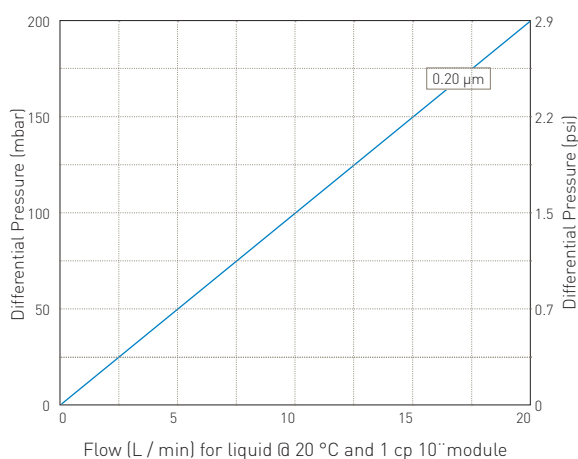
Features

- Sterilizing grade PES membrane
- Highly asymmetrical pore structure
- Robust materials of construction can be repeatedly steam sterilized and hot water sanitized

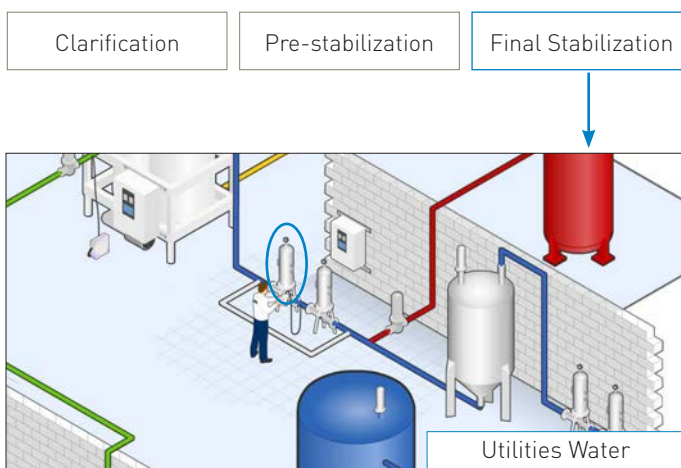
Benefits

- Ensures safety of process water
- High flow and cost-effective performance
- Extended service life

Performance Characteristics



Filtration Stage





Specifications

Materials of Construction

- Filtration Media: Polyethersulphone
- Upstream Support: Polypropylene
- Downstream Support: Polypropylene
- Inner Support Core: Polypropylene
- Outer Protection Cage: Polypropylene
- End Caps: Polypropylene
- End Cap Insert: 316L Stainless Steel
- O-rings: Silicone / EPDM

Effective Filtration Area (EFA)

10" (250 mm) Up to 0.5 m² (5.38 ft²)

Cleaning and Sterilization

BEVPOR WG cartridges can be repeatedly steam sterilized in-situ or autoclaved at up to 130°C (266°F). They can be sanitized with hot water at up to 90°C (194°F) and are compatible with a wide range of chemicals.

Food Contact Compliance

Materials conform to the relevant requirements of FDA 21CFR Part 177, current EC1935 / 2004 and current USP Plastics Class VI - 121 °C.



Please refer to our Clean in Place support guide or contact your local Parker representative for more information.

Manufacturing Traceability

Each filter cartridge displays the product name, product code and lot number. Additionally, each module displays a unique serial number providing full manufacturing traceability.

Recommended Operating Conditions

Up to 70 °C (158 °F) continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temperature		Max Forward dP	
°C	°F	(bar)	(psi)
20	68	5.0	72.5
40	104	4.0	58.0
60	140	3.0	43.5
80	176	2.0	29.0
90	194	1.0	14.5
>100 (steam)	>212 (steam)	0.3	4.0

Ordering information

BWG - - **02** - **A**

Code	Length (Nominal)
1	10" (250 mm)
2	20" (500 mm)
3	30" (750 mm)
4	40" (1000 mm)

Code	Micron
02	0.2 µm

Code	End Cap (10 inch)
C	BF / 226 Bayonet
D	Fin / 222
E	Flat Top / 222
G	Recess / 222
H	UF Retrofit
R	BF / 222 Bayonet

Code	O-rings
S	Silicone
E	EPDM

VSH & HSL
HOUSING RANGE
AVAILABLE



BEVPOR MS Utilities

Filter Cartridges



Minimizing the cost of microbiological control while maintaining quality and product protection is a key requirement for utility water treatment within beverage production. BEVPOR MS is an advanced membrane filter cartridge designed for the beverage industry to meet and surpass these criteria.

Specifically developed as a beverage grade cartridge, BEVPOR MS utilizes an advanced polyethersulphone membrane configured to provide high flow and cost-effective performance. The membrane has an asymmetric pore structure which provides graded filtration throughout its depth, resulting in increased capacity to hold contaminants. Componentry has been selected to maximize mechanical strength and chemical compatibility enabling the filter to withstand repeated chemical cleaning and sterilization.

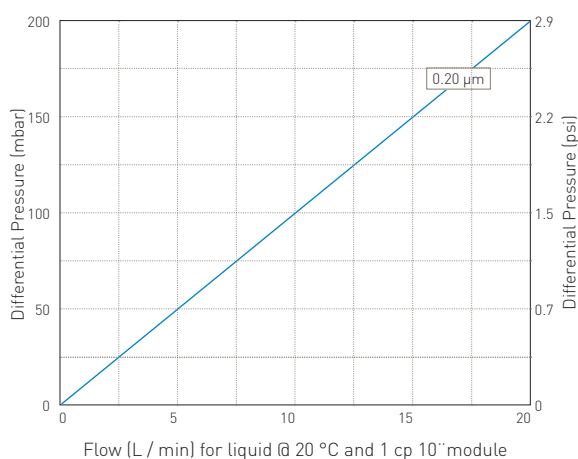
Features

- Sterilizing grade PES membrane
- Highly asymmetrical pore structure
- Robust materials of construction can be repeatedly steam sterilized and hot water sanitized
- Easily integrity tested in-situ

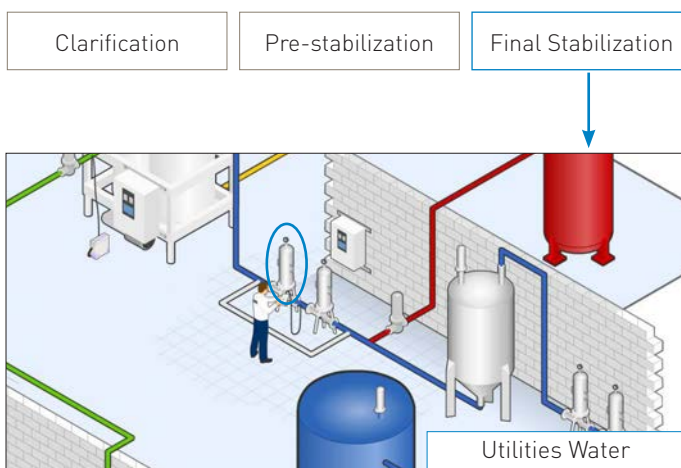
Benefits

- Ensures safety of process water
- High flow and cost-effective performance
- Extended service life
- Assured filtration performance

Performance Characteristics



Filtration Stage





Specifications

Materials of Construction

■ Filtration Media:	Polyethersulphone
■ Upstream Support:	Polyester
■ Downstream Support:	Polyester
■ Inner Support Core:	Polypropylene
■ Outer Protection Cage:	Polypropylene
■ End Caps:	Nylon
■ End Cap Insert:	316L Stainless Steel
■ O-rings:	Silicone / EPDM

Food Contact Compliance

Materials conform to the relevant requirements of FDA 21CFR Part 177, current EC1935 / 2004 and current USP Plastics Class VI - 121 °C.



Recommended Operating Conditions

Up to 70 °C (158 °F) continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temperature °C	°F	Max Forward dP (bar)	(psi)
20	68	5.0	72.5
40	104	4.0	58.0
60	140	3.0	43.5
80	176	2.0	29.0
90	194	1.0	14.5
>100 (steam)	>212 (steam)	0.3	4.0

Effective Filtration Area (EFA)

10" (250 mm) Up to 0.6 m² (6.5 ft²)

Cleaning and Sterilization

BEVPOR MS cartridges can be repeatedly steam sterilized in-situ or autoclaved at up to 130 °C (266 °F). They can be sanitized with hot water at up to 90 °C (194 °F) and are compatible with a wide range of chemicals.

For detailed operational procedures and advice on cleaning and sterilization, please contact the Technical Support Group through your usual Parker domnick hunter contact.

Retention Characteristics

0.2µm BEVPOR MS filters have been validated to provide sterile effluent after bacterial challenge testing following ASTM F838-05 methodology on 10" cartridges with more than 10⁷ cfu per cm² using *Brevundimonas diminuta*.

In addition, challenges with the following EU regulated organisms have been performed.

Organism	LRV when challenged with a minimum of 10 ⁷ cfu per cm ²
	0.20
<i>Serratia marcescens</i>	FR
<i>Escherichia coli</i>	FR
<i>Enterococcus faecalis</i>	FR
<i>Clostridium perfringens</i>	FR
<i>Pseudomonas aeruginosa</i>	FR

Integrity Test Data

All filters are flushed with pharmaceutical grade purified water prior to despatch. They are integrity tested to the following limits:

Diffusional Flow Test Parameters	Micron Rating
	0.20
Test Pressure (barg)	2.4
Test Pressure (psig)	35.0
Max Diffusional Flow Per 10" (ml / min)	16.0

Manufacturing Traceability

Each filter cartridge displays the product name, product code and lot number. Additionally, each module displays a unique serial number providing full manufacturing traceability.

Ordering information

BMS	-	02	-	A	
Code Length (Nominal)		Code Micron		Code End Cap (10 inch)	Code O-rings
1 10" (250 mm)		02 0.2 µm		C BF / 226 Bayonet	S Silicone
2 20" (500 mm)				D Fin / 222	E EPDM
3 30" (750 mm)				E Flat Top / 222	
4 40" (1000 mm)				G Recess / 222	
				R BF / 222 Bayonet	

VSH & HSL
HOUSING RANGE
AVAILABLE



SPUNFLOW QN Utilities

Filter Cartridges



Graded density, high porosity, SPUNFLOW QN filter elements are manufactured from thermally bonded Polypropylene microfibers. Offering high throughputs, low pressure loss, high holding dirt capacity and long on-stream life, the bonded fibre construction minimizes any possibility of fibre migration and is rugged enough to resist particle shedding, even under pulse conditions.

Consisting only of pure polymer, SPUNFLOW QN is compatible with most chemical processes and contain no additives, leachables or extractables and is compliant with the requirements of the FDA for food and beverage contact. Elements can be incinerated to trace ash reducing disposal costs.

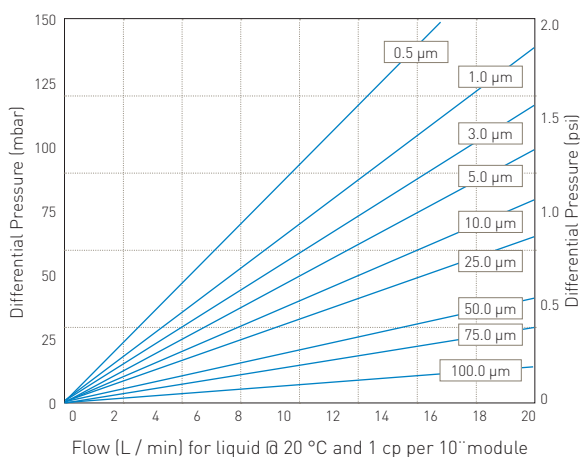
Features

- Thermally bonded polypropylene
- 90% nominal rated
- High throughput and low pressure loss

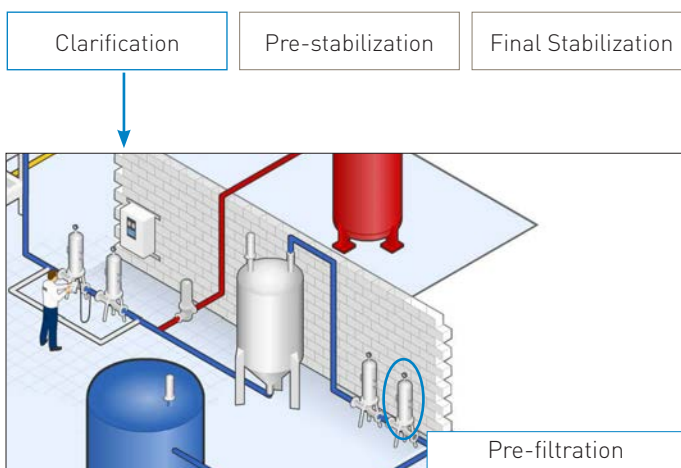
Benefits

- Ability to provide defined clarification under a wide particle loading of the feed solution
- Strong construction for stable retention
- Decreased system size and lower running costs provide an economical solution to clarification applications

Performance Characteristics



Filtration Stage





Specifications

Materials of Construction

- Filtration Membrane: Polypropylene
Polyester / Nylon
- End Caps: Polypropylene
Nylon
- Standard o-rings: Silicone

Dimensions

Standard Cartridge
 Outside diameter: 62 mm (2.44")
 Inside diameter: 29 mm (1.14")

End Capped Cartridge
 Outside diameter: 64 mm (2.51")
 Inside diameter: 27 mm (1.06")

Food Contact Compliance

Materials conform to the relevant requirements of FDA 21 CFR Part 177 and current EC1935 / 2004.



Recommended Operating Conditions

Maximum Temperature:
 Polypropylene - 65°C (149°F)

Maximum Differential Pressure

4 bar at 20°C (68°F)

Maximum Recommended Differential Pressure

2 bar (29 psid)

Ordering information

QN							
Code	Length (Nominal)	Code	Material	Code	Micron	Code	End Fitting
09	9.75" (247 mm)	P	Polypropylene	A5	0.5 µm	X	DOE
10	9.875" (251 mm)			01	1 µm	2	Flat / 226
11	10" (254 mm)			03	3 µm	3	Flat / 222
19	19.50" (500 mm)			05	5 µm	6	Flat / 118 / 020
20	20" (508 mm)			10	10 µm	7	Fin / 226
29	29.50" (750 mm)			25	25 µm	8	Fin / 222
30	30" (762 mm)			50	50 µm	9	213
39	39.25" (1000 mm)			75	75 µm	X	Plain
40	40" (1016 mm)			99	99 µm	E	Ext Core
<i>Other lengths available upon request</i>				CL	150 µm		
				CC	200 µm		
				CD	250 µm		

Seal Material		Minimum Box Quantity	
Code	Seal Material		
X	None	10"	40
E	EPDM	20"	20
S	Silicone	30"	20
		40"	20

HIL, HSL & HIL MULTI HOUSING RANGE AVAILABLE



SPUNFLOW QA Utilities

Filter Cartridges



SPUNFLOW QA cartridges are a range of absolute graded density filter elements, manufactured from thermally bonded polypropylene microfibers layered onto a resilient centre core. The construction consists of numerous, distinctive filter zones with coarser outer layers acting as prefilters for the tighter, absolute rated central zone. This profile produces an element possessing high voids volume, for flow rates high flow rates, low pressure loss, high dirt holding capacity and long life.

The thermally bonded media also eliminates fibre migration and resists the tendency to unload during service.

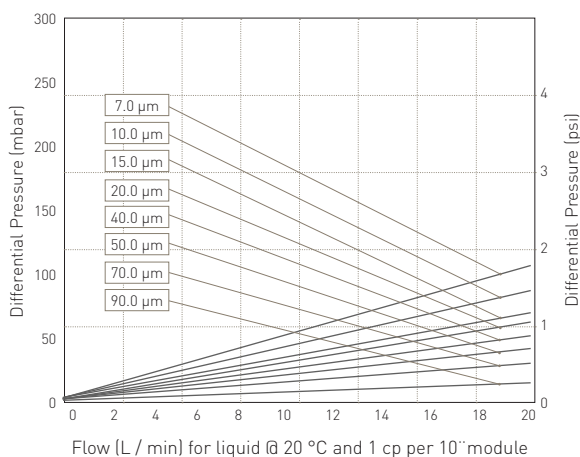
Features

- Absolute ratings from 0.5 to 120 micron
- Thermally bonded polypropylene
- High throughput and low pressure loss

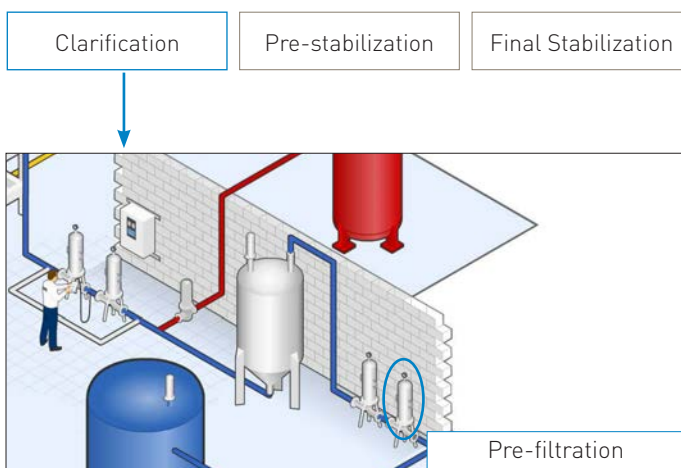
Benefits

- Ability to provide defined clarification under a wide particle loading of the feed solution
- Strong construction for stable retention
- Decreased system size and lower running costs provide an economical solution to clarification applications

Performance Characteristics



Filtration Stage





Specifications

Materials of Construction

- Filtration Membrane: Polypropylene
- End Caps: Polypropylene
- Nylon
- Standard o-rings: Silicone

Dimensions

- Standard Cartridge
- Outside diameter: 64 mm (2.52")
- Inside diameter: 29 mm (1.14")

A caged version can be supplied in polypropylene 68mm (2.68")

Food Contact Compliance

Materials conform to the relevant requirements of FDA 21 CFR Part 177 and current EC1935 / 2004.



Recommended Operating Conditions

Maximum Temperature:

Polypropylene - 65°C (149°F)

Maximum Differential Pressure

4 bar at 20°C (68°F)

Maximum Recommended Differential Pressure

2 bar (29 psid)

Ordering information

QA													
Code	Length (Nominal)	Code	Material	Code	Micron	Code	End Fitting	Code	Seal Material	Code	Cage Option	Minimum Box Quantity	
09	9.75" (247 mm)	P	Polypropylene	A5	0.5 µm	0	DOE	E	EPDM	S	Standard	10"	40
10	9.875" (251 mm)			2	Flat / 226	S	Silicone	L	Light Cage	20"	20		
11	10" (254 mm)			01	1 µm	3	Flat / 222			30"	20		
19	19.50" (500 mm)			03	3 µm	6	Flat / 118 / 020			40"	20		
20	20" (508 mm)			05	5 µm	7	Fin / 226						
29	29.50" (750 mm)			07	7 µm	8	Fin / 222						
30	30" (762 mm)			10	10 µm	9	213						
39	39.25" (1000 mm)			15	15 µm	X	Plain						
40	40" (1016 mm)			20	20 µm	E	Ext Core						
				40	40 µm								
		50	50 µm										
		70	70 µm										
		90	90 µm										
		120	CA										

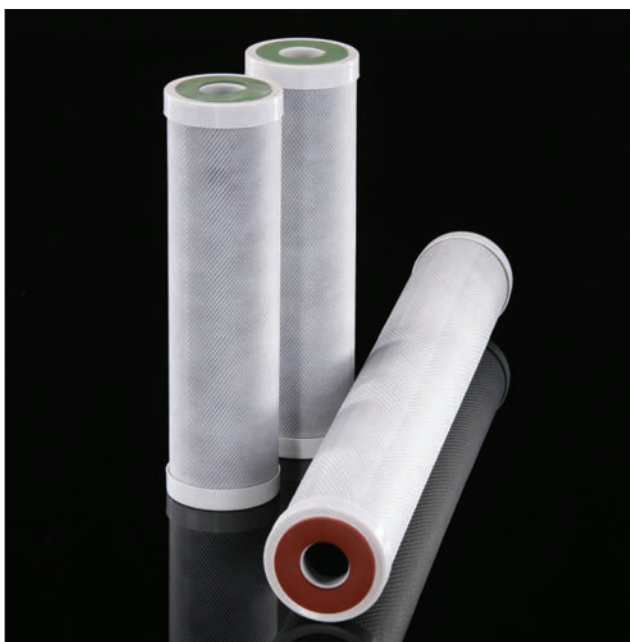
Other lengths available upon request

HIL, HSL & HIL MULTI
HOUSING RANGE AVAILABLE



CARBOFLOW MX Utilities

Filter Cartridges



CARBOFLOW MX cartridges are offered in both high efficiency and general grades. They consist of bituminous coal sourced carbon, extruded together with an FDA listed thermoplastic binder, to produce an extremely porous yet rigid structure.

The result is a filter offering unsurpassed adsorptive capacity, up to 20 times that of traditional granular carbon or carbon impregnated filters, and high particle removal efficiency.

The rigid structure of CARBOFLOW MX not only minimizes any possibility of channeling, bypass or fluidizing, but also the release of carbon fines during start-up and operation. Such problems are common with more traditional carbon filters. CARBOFLOW MX is available in lengths up to 40" (1016 mm) together with end fittings to suit most industry standard housings.

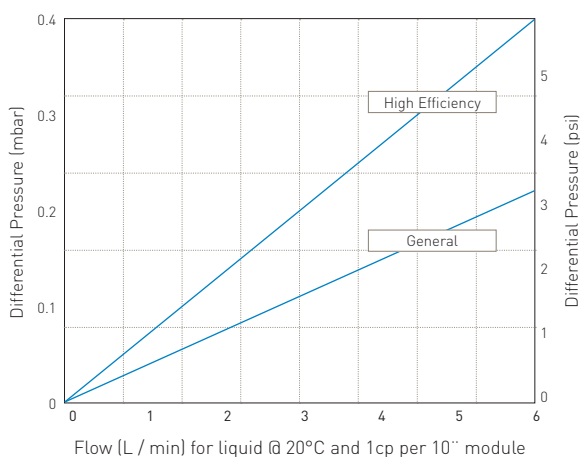
Features

- Solid piece, extruded construction
- High surface area

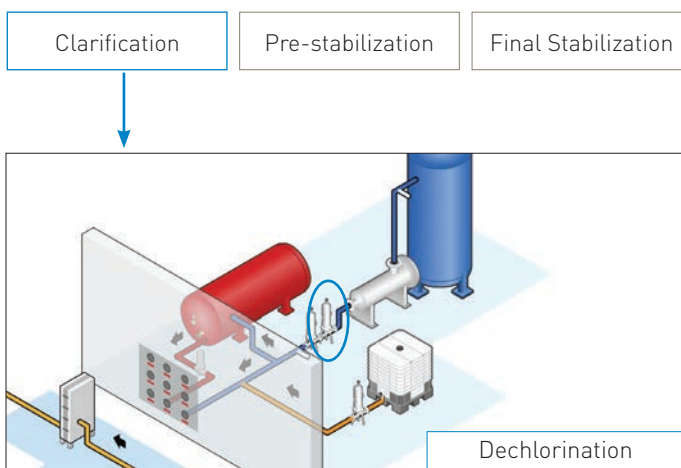
Benefits

- No flow channeling associated with other forms of carbon filter. This aspect provides a consistent level of adsorption and particle retention throughout the filter's lifetime
- Small system sizes per application reduce the cost of filtration and return an economical solution

Performance Characteristics



Filtration Stage





Specifications

Materials of Construction

- Carbon: Bituminous Coal
- Carbon Type: Steam activated
Acid wash
- Carbon Weight (per 10"): 350g
- End Caps: Polypropylene

Food Contact Compliance

Materials conform to the relevant requirements of FDA 21 CFR Part 177, current EC1935 / 2004 and current USP Plastics Class VI - 121 °C.



Recommended Change Out Pressure

2 bar (29 psi)

Retention Characteristics

	1 High Efficiency	2 General
Particle Removal	99.9% @ 2 mic	98% @ 10 mic
Chlorine Reduction**	76 cu.m @ 4 l / min	22.7 cu.m @ 4 l / min
Chloroform Reduction*	3 cu.m @ 2 l / min	n / a

* Per 10" element, for longer lengths multiply pro-rata for details of test conditions contact Parker domnick hunter for details.
** Based on an inlet concentration of 2 ppm chlorine.

Applications

- Pre and post R.O. filtration
- De-chlorination
- Process water
- Product rinse waters
- De-colourization

Maximum Operating Temperature

60°C (158°F)

Maximum Differential Pressure

7 bar (101.52 psi)

Ordering information

Code	Flow Path	Code	Length	Code	Type	Code	Grade	Code	End Fitting	Code	Seal Material
C	Carbon	05	4.75" (124 mm)	M	Extruded	1	High Efficiency	0	DOE	E	EPDM
		09	9.75" (247 mm)			2	General	2	Flat / 226	S	Silicone
		10	9.875" (251 mm)					3	Flat / 222		
		11	10" (254 mm)					7	Fin / 226		
		19	19.50" (500 mm)					8	Fin / 222		
		20	20" (508 mm)					9	213		
		29	29.50" (750 mm)					S	SOE		
		30	30" (762 mm)								
		39	39.25" (1000 mm)								
		40	40" (1016 mm)								

HIL, &
HIL MULTI
HOUSING RANGE
AVAILABLE



Steam Filters Utilities

Filter Cartridges



Steam filtration is often neglected or regarded as an add on to liquid or gas filtration applications.

It is however, a specific application and should be treated with the same level of importance as air, gas and liquid systems if longer filter lifetimes and overall system cost-effectiveness are to be achieved.

The quality of steam used within food and dairy industries has been raised higher on the agenda in an ever increasing number of companies. Minimum acceptable standards are now being quoted on a more regular basis with particular reference to 'culinary grade' steam. Steam serves several purposes in the food and beverage industry. It is critical that this steam is of a high quality to ensure effective and continuous operation of the process.

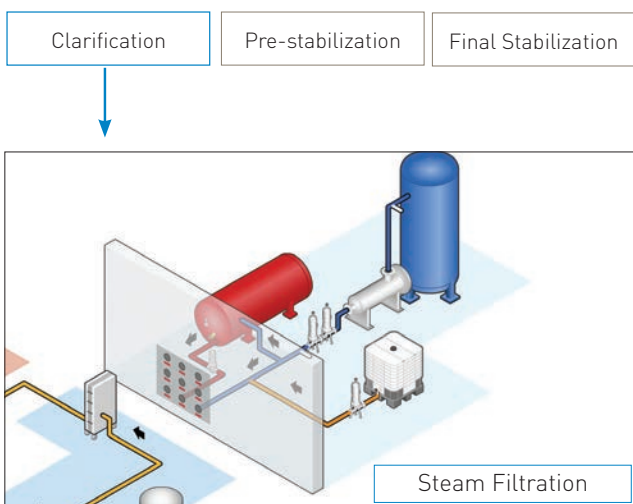
Features

- Robust all welded 316L stainless steel construction
- 'JUMBO' filter configuration ensures maximum utilization of pipework capacity
- Available in culinary grade 1 micron absolute

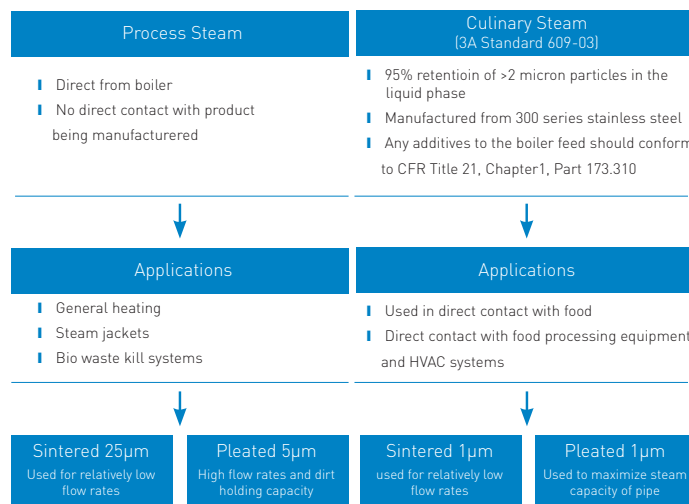
Benefits

- Long service life under extreme conditions
- Reduced operational cost
- Assures performance to 3A standard

Filtration Stage



Which filter for which applicaiton?





Specifications - Pleated

Materials of Construction

- Filtration Media: 316L Stainless Steel
- Inner Support Core: 316L Stainless Steel
- Outer Protection Cage: 316L Stainless Steel
- End Caps: 316L Stainless Steel
- Standard o-rings/gaskets: EPDM (Standard)
Silicone and Viton
(options available)

Effective Filtration Area (EFA)

10" (250 mm) 0.15 m² (1.61 ft²)

Housing Materials of Construction

- Material: 316L Stainless Steel
- Surface Finish
 - Single Internal: Electropolished Ra 0.8
 - Single External: Mechanical Polish (Commercial Bright)
 - Jumbo Internal: Upstream - Beadblast
Outlet Assembly -
Finished 180 grit
 - Jumbo External: Beadblast
- Vent / Drain
 - Single / Jumbo: 1/4" BSPP
Female Thread
- Seal Material: EPDM Aseptic Seal

Housing Design Pressure and Temperature

- Single: 16 barg (232 psig)
@ 200 °C (392 °F)
- Jumbo: 7 barg (101 psig)
@ 170 °C (338 °F)

Recommended Operating Conditions

The maximum differential pressure in direction of flow (outside to in) is 10 barg (145.03 psig).

The maximum differential pressure in direction of flow (in to outside) is 2 barg (29.00 psig).

The maximum recommended continuous operating temperature range is -75 °C (-103 °F) to +200 °C (392 °F).

Note: Temperature dependant on o-ring compound

Figure	Housing Code	Connection Size	Capacity Kg / hr @ 1 barg	Overall Height	Replacement Filter Code
1	HBAHP01KY	1.5" (38.1 mm)	<100 mbar or 40 m / sec	14.8" (376 mm)	ZCHS-K-...C
	HBAHP011C	2" (50.8 mm)	150	20.7" (526 mm)	ZCHS-1-...C
2	VISCE-01J-D	3" (50.8 mm)	280	30.0" (763 mm)	ZCHS-J-...3
2	VISCE-01J-E	4" (101.6 mm)	750	35.2" (895 mm)	ZCHS-J-...4
2	VISCE-03J-G	6" (152.4 mm)	1300	41.2" (1049 mm)	3 x ZCHS-J-...3
2	VISCE-03J-H	8" (203.2 mm)	2300	48.7" (1237 mm)	3 x ZCHS-J-...4
			3750		

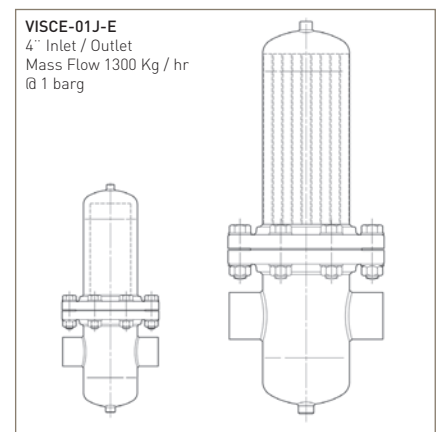
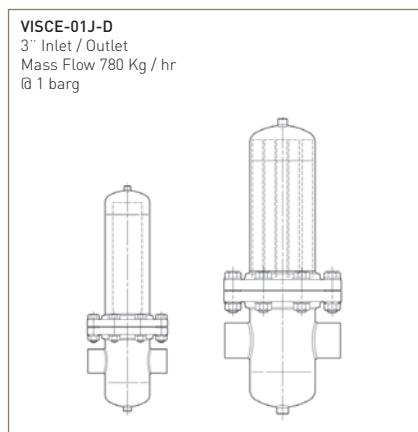
Note: For efficient steam distribution it is recommended that steam velocities are restricted to 25 m / sec⁻¹. For more information on the HBA range, please contact Parker domnick hunter.

Correction Factors

To use the table above, the steam flow rates must be at 1 barg (14.50 psig). For system flows at different line pressures, divide the system flow by the correction factor to find the equivalent flow @ 1 barg (14.50 psig).

Steam Pressure	0	1	2	3	4	5	6	7	8	9	10
Correction Factor	0.5	1.0	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0	5.5

Table showing the relative system size difference between pleated cartridges left and sintered cartridges right.





Steam Filters Utilities

Filter Cartridges



Specifications - Sintered

Materials of Construction

- Filtration Media:** Sintered Stainless Steel (316L)
- End Caps:** 316L Stainless Steel
- Standard o-rings/gaskets:** EPDM (Standard)
Silicone and Viton® (options available)

Recommended Operating Conditions

The maximum differential pressure in direction of flow (outside to in) is 10 barg (145.03 psig).

The maximum differential pressure in direction of flow (in to outside) is 5 barg (72.51 psig).

The maximum recommended continuous operating temperature range is -75 °C (-103 °F) to +200 °C (392 °F).

Note: Temperature dependant on o-ring compound

Housing Materials of Construction

- Material:** 316L Stainless Steel
- Surface Finish:**
 - Internal: Electropolished Ra 0.8
 - External: Mechanical Polish (Commercial Bright)
- Vent / Drain:** 1/4" BSPP Female Thread (Supplied with Plug)
- Seal Material:** EPDM Aseptic Seal

Housing Design Pressure and Temperature

16 barg (232 psig) @ 200°C (392°F)

1	Figure	Housing Code	Connection Size	Capacity Kg / hr @ 1 barg		Overall Height	Replacement Filter Code
				1 µm	25 µm		
	1	HBAHP01KY	1.5" (38.1 mm)	21	45	14.8" (376 mm)	ZCSSK-...C
	1	HBAHP011C	2" (50.8 mm)	40	160	20.7" (526 mm)	ZCSS1-...C
	1	HBAHP012C	2" (50.8 mm)	82	280	30.5" (776 mm)	ZCSS2-...C

Note: For efficient steam distribution it is recommended that steam velocities are restricted to 25 m / sec⁻¹. For more information on the HBA range, please contact Parker domnick hunter.

Correction Factors

To use the table above, the steam flow rates must be at 1 barg (14.50 psig). For system flows at different line pressures, divide the system flow by the correction factor to find the equivalent flow @ 1 barg (14.50 psig).

Steam Pressure	0	1	2	3	4	5	6	7	8	9	10
Correction Factor	0.5	1.0	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0	5.5

Ordering information

ZCSS [] - [] []

Code	Length	Code	Nominal Micron Rating Steam	Code	End Cap (10")
B	2.5" (65 mm)	001	1.0 µm (Culinary)	B	dh DOE
A	5" (125 mm)	025	25.0 µm	C	226 Bayonet
K	5" (125 mm)				
1	10" (250 mm)				
2	20" (500 mm)				
3	30" (750 mm)				
4	40" (1000 mm)				

All cartridges supplied as single items

Code	End Cap (Demi)
T	TRUSEAL
Z	Demi A & B Std

ZCHS [] - [] [] []

Code	Length	Code	Nominal Micron Rating Steam	Code	End Cap (10")
B	2.5" (65 mm)	001	1.0 µm (Culinary)	B	dh DOE
A	5" (125 mm)	005	5.0 µm	C	226 Bayonet
K	5" (125 mm)			3	3" JUMBO
1	10" (250 mm)			4	4" JUMBO
2	20" (500 mm)				
3	30" (750 mm)				
J	JUMBO				

All cartridges supplied as single items

Code	End Cap (Demi)
T	TRUSEAL
Z	Demi A & B Std

SINTERED Stainless Steel Retrofit Cartridge Part Numbers - 1.0 µm & 25 µm

Parker domnick hunter Cartridge Retrofit Cartridge	DS-R 3/1	DS-R 3/1.4	DS-R 4/1.5	DS-R 4/2.5	DS-R 5/2.5	DS-R 5/3	DS-R 10/3	DS-R 15/3	DS-R 20/3	DS-R 30/3	DS-R 30/5				
	GS3/1	GS3/1.5	GS4/1.5	GS4/2.5	GS5/2.5	GS5/3	GS10/3	GS15/3	GS20/3	GS30/3	GS30/5				
Parker domnick hunter Cartridge Retrofit Cartridge	DS-R 02/05	DS-R 02/10	DS-R 03/05	DS-R 03/10	DS-R 04/10	DS-R 04/20	DS-R 05/20	DS-R 05/25	DS-R 07/25	DS-R 07/30	DS-R 10/30	DS-R 15/30	DS-R 20/30	DS-R 30/30	DS-R 30/50
	GS02/05	GS02/10	GS03/05	GS03/10	GS04/10	GS04/20	GS05/20	GS05/25	GS07/25	GS07/30	GS10/30	GS15/30	GS20/30	GS30/30	GS30/50
Parker domnick hunter Cartridge Retrofit Cartridge	SS02/05	SS02/10	SS03/05	SS03/10	SS04/10	SS04/20	SS05/20	SS05/25	SS07/25	SS07/30	SS10/30	SS15/30	SS20/30	SS30/30	SS30/50
	PDS-R 02/05	PDS-R 02/10	PDS-R 03/05	PDS-R 03/10	PDS-R 04/10	PDS-R 04/20	PDS-R 05/20	PDS-R 05/25	PDS-R 07/25	PDS-R 07/30	PDS-R 10/30	PDS-R 15/30	PDS-R 20/30	PDS-R 30/30	PDS-R 30/50
Parker domnick hunter Cartridge Retrofit Cartridge	P-GS02/05	P-GS02/10	P-GS03/05	P-GS03/10	P-GS04/10	P-GS04/20	P-GS05/20	P-GS05/25	P-GS07/25	P-GS07/30	P-GS10/30	P-GS15/30	P-GS20/30	P-GS30/30	P-GS30/50
	P-SS02/05	P-SS02/10	P-SS03/05	P-SS03/10	P-SS04/10	P-SS04/20	P-SS05/20	P-SS05/25	P-SS07/25	P-SS07/30	P-SS10/30	P-SS15/30	P-SS20/30	P-SS30/30	P-SS30/50



Specifications - Sintered retrofit cartridges

Materials of Construction

- Filtration Media: Sintered Stainless Steel (316L)
- End Caps: 316L Stainless Steel
- Standard o-rings/gaskets: EPDM (Standard)
Silicone and Viton®
(options available)

Recommended Operating Conditions

The maximum differential pressure in direction of flow (outside to in) is 10 barg (145.03 psig).

The maximum differential pressure in direction of flow (in to outside) is 5 barg (72.51 psig).

The maximum recommended continuous operating temperature range is -75 °C (-103 °F) to +200 °C (392 °F).

Note: Temperature dependant on o-ring compound

Ordering Information

SINTERED retrofit cartridges

Code	Micron	Code	Length [Nominal]	Code	Diameter [Nominal]	Code	End Cap [10"]
P	1 micron	02	2" [65 mm]	05	1"	UP	2 x o-ring
S	25 micron	03	3" [125 mm]	10	1"	UR	1 x o-ring & thread
<i>All cartridges supplied as single items</i>							
		04	4" [125 mm]	20	2"	UI	2 x o-ring & thread
		05	5" [250 mm]	25	2.5"		
		07	7" [500 mm]	30	3"		
		10	10" [750 mm]	50	5"		
		15	15" [750 mm]				
		20	20" [750 mm]				
		30	30" [750 mm]				



Description	L	D	Diagram	Description	L	D	Diagram	Description	L	D	Diagram
ZP/ZS 0310 UR	88	40		ZP/ZS 0210 UP	-			ZP/ZS 0205 UI	75	35	
ZP/ZS 0315 UR	88	40		ZP/ZS 0310 UP	86	35		ZP/ZS 0210 UI	93	35	
ZP/ZS 0415 UR	124	40		ZP/ZS 0305 UP	-	-		ZP/ZS 0305 UI	89	35	
ZP/ZS 0425 UR	125	54		ZP/ZS 0410 UP	114	35		ZP/ZS 0310 UI	93	35	
ZP/ZS 0525 UR	152	54		ZP/ZS 0420 UP	117	40		ZP/ZS 0410 UI	121	35	
ZP/ZS 0530 UR	148	76		ZP/ZS 0520 UP	141	40		ZP/ZS 0420 UI	127	40	
ZP/ZS 1030 UR	269	76		ZP/ZS 0525 UP	141	54		ZP/ZS 0520 UI	151	40	
ZP/ZS 1530 UR	405	76		ZP/ZS 0725 UP	193	54		ZP/ZS 0525 UI	151	54	
ZP/ZS 2030 UR	532	76		ZP/ZS 0730 UP	196	76		ZP/ZS 0725 UI	203	54	
ZP/ZS 3030 UR	784	76		ZP/ZS 1030 UP	269	76		ZP/ZS 0730 UI	206	76	
ZP/ZS 3050 UR	774	130	ZP/ZS 1530 UP	396	76	ZP/ZS 1030 UI	279	76			
			ZP/ZS 2030 UP	523	76	ZP/ZS 1530 UI	406	76			
			ZP/ZS 3030 UP	775	76	ZP/ZS 2030 UI	533	76			
			ZP/ZS 3050 UP	775	76	ZP/ZS 3030 UI	785	76			
						ZP/ZS 3050 UI	785	130			

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