

Fluoropolymer Tubing – FEP

FEP (fluorinated ethylene propylene) tubing is a **robust engineering fluoropolymer** which provides excellent fluid visibility and is perfect for flow control monitoring.

Product Advantages

Flow Control | Transparent
Flexible and non-flammable material
Resistant to nearly all chemicals and solvents

Tried-&-Tested Properties | Excellent transmission of UV light
Low friction coefficient
Food-grade material
Low permeability
Easily weldable
Silicone-free



Applications

Instrumentation
Food Process
UV
Gas Sampling
Chemical
Temperature Cycling
Laboratory

Technical Characteristics

Compatible Fluids	Industrial fluids
Working Pressure	0 to 28 bar
Working Temperature	-40°C to +150°C
Component Materials	Fluorinated ethylene propylene (pure) 55 Shore D

Regulations

Food

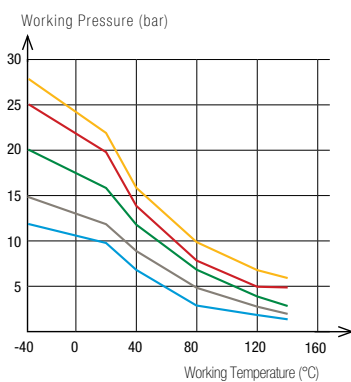
FDA: 21 CFR 177.1550
RG: 1935/2004

Industrial

UL94 V-0 (Fire resistance)
DI: 2002/95/EC (RoHS), 2011/65/EC
DI: 97/23/EC (PED)
RG: 1907/2006 (REACH)

Reliable performance is dependent upon the type of fluid conveyed and fittings being used.

Performance of FEP Tubing



Tube O.D.	Tube O.D. Tolerance
4 mm	+0.05 / -0.05
6 to 10 mm	+0.07 / -0.07
12 mm	+0.10 / -0.10



Packaging

Tube pack: 5 m, 25 m, 100 m

Connected to Parker Legris push-in fittings, the calibration of Parker Legris tubing ensures perfect sealing.



1005T Fluoropolymer (FEP) Tubing

Tubepack® 5 m

O.D. (mm)	I.D. (mm)		 Clear	kg
4	2.5	40	1005T04 00 25	0.155
6	4	50	1005T06 00	0.250
8	6	70	1005T08 00	0.385
10	8	120	1005T10 00	0.524
12	10	180	1005T12 00	0.547

1025T Fluoropolymer (FEP) Tubing

Tubepack® 25 m

O.D. (mm)	I.D. (mm)		 Clear	kg
4	2.5	40	1025T04 00 25	0.506
6	4	50	1025T06 00	1.025
8	6	70	1025T08 00	1.431
10	8	120	1025T10 00	1.693
12	10	180	1025T12 00	1.913

Related Products

Parker Legris stainless steel fittings are perfectly suited for use with fluoropolymer tubing (PFA, FEP). These products can be found in our general catalogue or on our website, www.parkerlegris.com.

Push-In Fittings

LF 3800



LF 3900



Compression Fittings

Stainless Steel



Fluoropolymer Tubing - PFA

Parker Legris **PFA** (perfluoroalkoxy) tubing offers **10 times greater durability** than other fluoropolymer tubings (PTFE, FEP and PVDF) under severe chemical and mechanical conditions. This tubing range is available in **three material grades**, offering perfect compatibility with all applications, even in extreme environments.

Product Advantages

Great Versatility

- Exceptional chemical inertia
- A flexible alternative to stainless steel tubing
- Broad range of working temperatures, from cryogenic to extreme heat
- Non-stick properties allowing conveyance of many fluids & gases
- Outstanding resistance to ageing
- Fluoropolymer with the lowest permeability
- Non-flammable
- UV-transparent
- Tube marking on request
- Silicone-free



Three Material Grades

- Clear High Purity PFA: to cover all applications, including those requiring maximum mechanical resistance
- Coloured PFA: for circuit identification
- Black Antistatic PFA: eliminates all risk of electrostatic discharge

- Applications**
- Food Process
 - Fuel Cells
 - Electrical/Electronics
 - Aircraft
 - Oil/Gas Industry
 - Pharmaceutical
 - Medical
 - Chemical
 - Clean Rooms

Technical Characteristics

Compatible Fluids	Medical, bio-compatible, food process, gas, compressed air
Working Pressure	Vacuum to 36 bar
Working Temperature	-196°C to +260°C
Component Materials	Perfluoroalkoxy (55 Shore D) <ul style="list-style-type: none"> • High Purity PFA • Translucent coloured PFA • Antistatic PFA

Reliable performance is dependent upon the type of fluid conveyed and fittings being used. Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

Regulations

Medical

USP: Class VI (A)
External communication devices

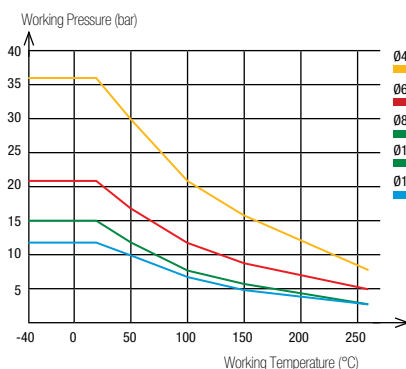
Industrial

UL94 V-0 (Fire resistance)
DI: 2002/95/EC (RoHS), 2011/65/EC
DI: 97/23/EC (PED)
RG: 1907/2006 (REACH)
DI: 94/09/EC (ATEX, black tubing)

Food Industry

FDA: 21 CFR 177.1550
(clear, translucent coloured)
RG: 1935/2004

Performance of PFA Tubing



Tube O.D.	Tube O.D. Tolerance
4 to 8 mm	+0.10 / -0.10
10 to 12 mm	+0.15 / -0.15

Packaging






Tube pack*: 10 m, 50 m, 100 m

Connected to Parker Legris push-in fittings, the calibration of Parker Legris tubing ensures perfect sealing based on NF E49-100.

To calculate burst pressure, the values in this graph should be multiplied by 3.

1010T..P Fluoropolymer (PFA) Tubing


Tubepack® 10 m

O.D. (mm)	I.D. (mm)						kg
4	2	12	1010T04P00	1010T04P12	1010T04P13	1010T04P14	0.087
6	4	34	1010T06P00	1010T06P12	1010T06P13	1010T06P14	0.237
8	6	60	1010T08P00	1010T08P12	1010T08P13	1010T08P14	0.410
10	8	95	1010T10P00	1010T10P12	1010T10P13	1010T10P14	0.723
12	9	120	1010T12P00	1010T12P12	1010T12P13	1010T12P14	1.148

Ø 10 mm and 12 mm: green, red and blue colours are available upon request, with minimum order quantity.

1050T..P Fluoropolymer (PFA) Tubing



Tubepack® 50 m

O.D. (mm)	I.D. (mm)						kg
4	2	12	1050T04P00	1050T04P12	1050T04P13	1050T04P14	0.435
6	4	34	1050T06P00	1050T06P12	1050T06P13	1050T06P14	1.185
8	6	60	1050T08P00	1050T08P12	1050T08P13	1050T08P14	2.050
10	8	95	1050T10P00	1050T10P12	1050T10P13	1050T10P14	3.615
12	9	120	1050T12P00	1050T12P12	1050T12P13	1050T12P14	5.740

Ø 10 mm and 12 mm: green, red and blue colours are available upon request, with minimum order quantity.



1100T..P Fluoropolymer (PFA) Tubing

Tubepack® 100 m

O.D. (mm)	I.D. (mm)			kg
4	2	12	1100T04P00	0.870
6	4	34	1100T06P00	2.370
8	6	60	1100T08P00	4.100
10	8	95	1100T10P00	7.230
12	9	120	1100T12P00	11.480



1010T..A Fluoropolymer (PFA) Antistatic Tubing

Tubepack® 10 m

O.D. (mm)	I.D. (mm)			kg
4	2	12	1010T04A01	0.087
6	4	34	1010T06A01	0.237
8	6	60	1010T08A01	0.410
10	8	95	1010T10A01	0.723
12	9	120	1010T12A01	1.148

1050T..A Fluoropolymer (PFA) Antistatic Tubing

Tubepack® 50 m

O.D. (mm)	I.D. (mm)			kg
4	2	12	1050T04A01	0.435
6	4	34	1050T06A01	1.185
8	6	60	1050T08A01	2.050
10	8	95	1050T10A01	0.362
12	9	120	1050T12A01	5.740